

Announcement letter I proposal

proposal how to inform the supplier upfront about the future tool report process

Dear supplier,

We would like to inform you that BSH has decided to introduce a new document in the wake of sourcing / transferring BSH owned tools and equipment.

With each new / transferred tool or equipment you will receive a "tool report" we ask you to fill and send back to BSH.

The document contains sections for commercial and technical information, pictures (especially from the tool marking as BSH property) and the acceptance of the BSH tool rental / loan frame contract (if already concluded between you and BSH) for the tool / equipment in scope.

Until the conclusion of the tool rental / loan frame contract the single rental / loan contract has to be signed per tool / equipment.

To ease the processing local language versions are available through a dropdown selection. In any case make sure that the information put in by you are in English language. Please be informed that the complete and correct filling of the tool report is a prerequisite to releasing the final payment for the tool / equipment.

Sincerely BSH Purchasing

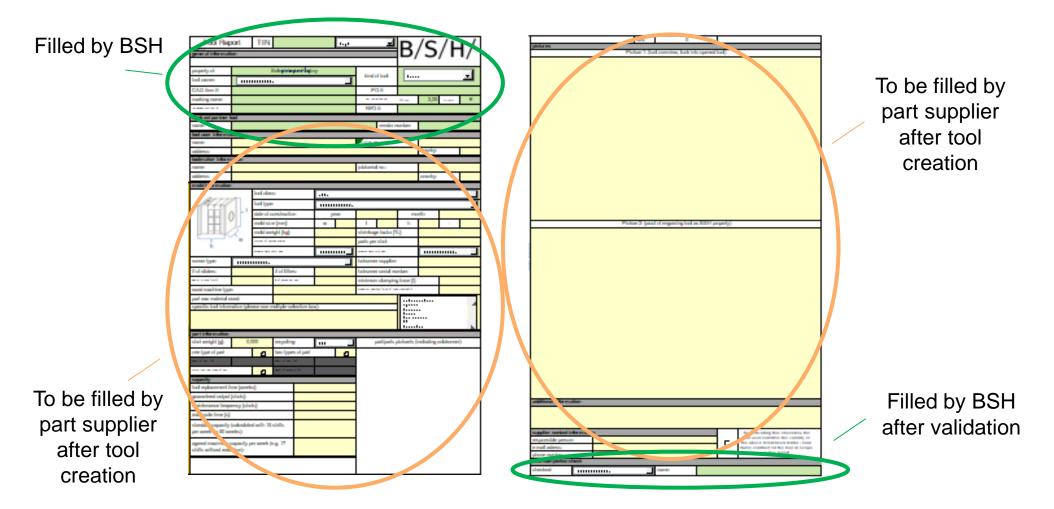
Sehr geehrter Lieferant,

wir möchten Sie darüber informieren, dass die BSH im Rahmen des Beschaffungs- und Verlagerungsprozesses von Werkzeugen und Anlagen mit BSH Eigentum ein neues Dokument einführt. Mit jedem neuen oder verlagerten Werkzeug erhalten Sie einen Tool Report, den wir Sie bitten auszufüllen und anschließend an die BSH zurückzusenden. Das Dokument enthält kaufmännische und technische Informationen, sowie Bilder (im Speziellen Bilder, die die Markierung das Werkzeugs als BSH Eigentum ausweisen) und die Bestätigung des Mietrahmenvertrags (wenn bereits abgeschlossen) für das genannte Werkzeug / Anlage.

Solange der Mietrahmenvertrag noch nicht abgeschlossen ist, muss ein Einzelmietvertrag pro Werkzeug / Anlage abgeschlossen werden. Um die Bearbeitung zu vereinfachen, sind im Tool Report verschiedene Sprachen über eine Dropdown Menü-Auswahl verfügbar. Trotzdem sind alle Einträge in Englisch zu tätigen. Bitte beachten Sie, dass der vollständig und korrekt ausgefüllte Tool Report eine Voraussetzung für die Freigabe der letzten Zahlung ist.

Mit freundlichen Grüßen, BSH Einkauf

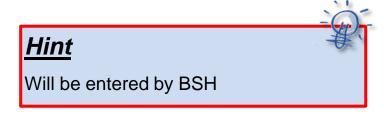
Tool Report Filling Instruction I filling overview



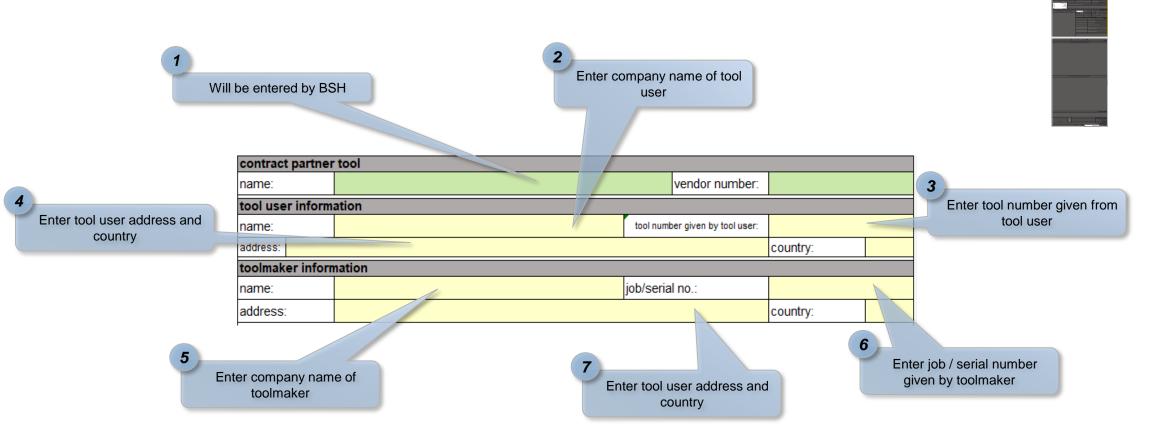
Tool Report Filling Instruction I header 1/2



Tool Report		TIN			English ▼		B/S/H/			
general information D/3/П/										
Reason:	< PLEASE SELECT > ▼						,		,	-,
property of:	Select desired factory kind of tool:						<please select=""> ▼</please>			
tool owner:	< PLEASE SELECT > ▼					KING OF LOOF:	TELENSE SELECTY			
CAD item #:	PO #:						RFO#:	t:		
marking name:	ne					net rental fee per : #N/A ourreno		ourrency:	#N/A	
rentaVioan frame contract #:						Tier 1		Tier 2		



Tool Report Filling Instruction I header 2/2



Tool Report Filling Instruction I tool for plastic parts 1/4

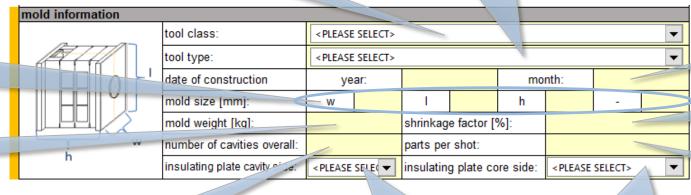
Select tool class,
following options are available:
plastic injection, plastic
extrusion, EPS, rubber,
foaming, thermofoaming

Select tool type,
following options are available:
standard, stack/tandem, multi-k,
rotational



Enter mould size, please
make sure you enter the data
in mm
"-" is the height of the opened
tool

Enter mould weight, please make sure you enter the data in kg



Select if tool has an insulating plate core side or not

Enter month and year of construction

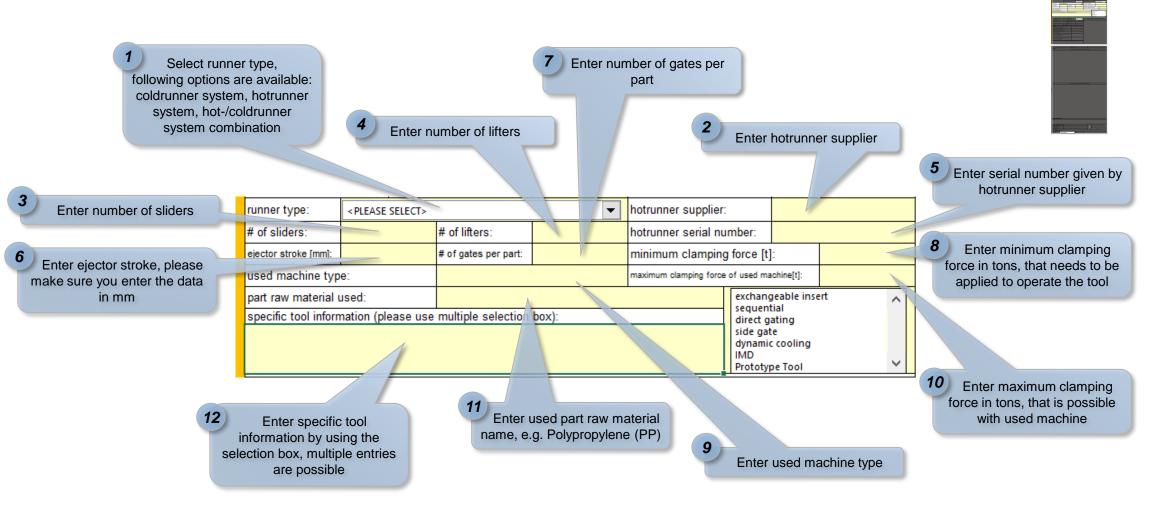
Enter shrinkage factor in percent

Enter parts per shot

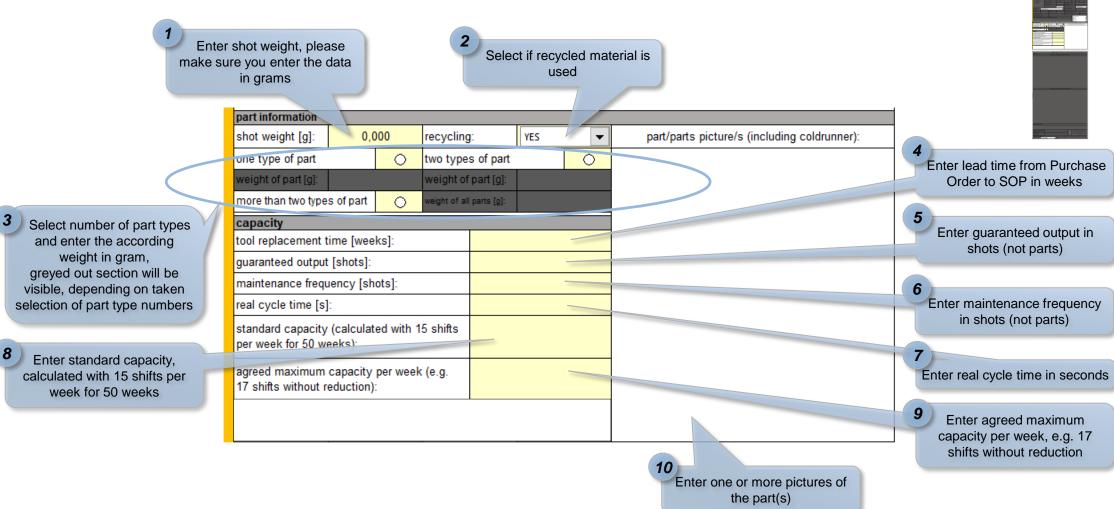
Enter number of cavities overall

Select if tool has an insulating plate cavity side or not

Tool Report Filling Instruction I tool for plastic parts 2/4



Tool Report Filling Instruction I tool for plastic parts 3/4



Tool Report Filling Instruction I tool for plastic parts 4/4 TIN: 0 pictures Picture 1: (tool overview, look into opened tool) Enter one or more pictures of the tool, as well as the opened tool Enter one or more pictures of Picture 2: (proof of engraving tool as BSH property) the engraving of the tool as BSH property Enter any information that is required to describe the tool more detailed additional information 5 Will be entered by BSH Enter supplier contact data By activating this checkbox the tool user confirms the validity of the above referenced supplier contact information rental / loan frame contract for the tool in scope responsible person: of this report 6 e-mail adress:

▼ name:

phone number:

checked:

data completion check - to be filled by BSH after tool report completion

< PLEASE SELECT>

Will be entered by BSH

Tool Report Filling Instruction I tool for metal parts 1/4

Select tool class, following options are available: stamp/draw/bending, metal extrusion, pressure die casting (Zn), rollforming, tube bending, other moulds / dies

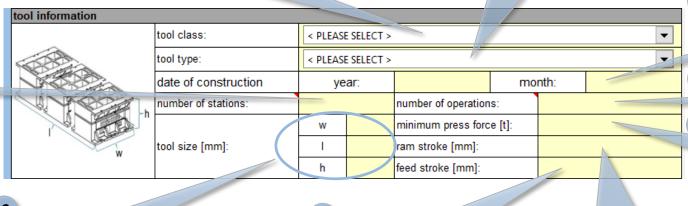
Select tool type,
following options are available:
 progressive, transfer,
 progressive / transfer, single
 input die, Bihler tool

8



4

Enter number of stations



Enter month and year of construction

Enter number of operations

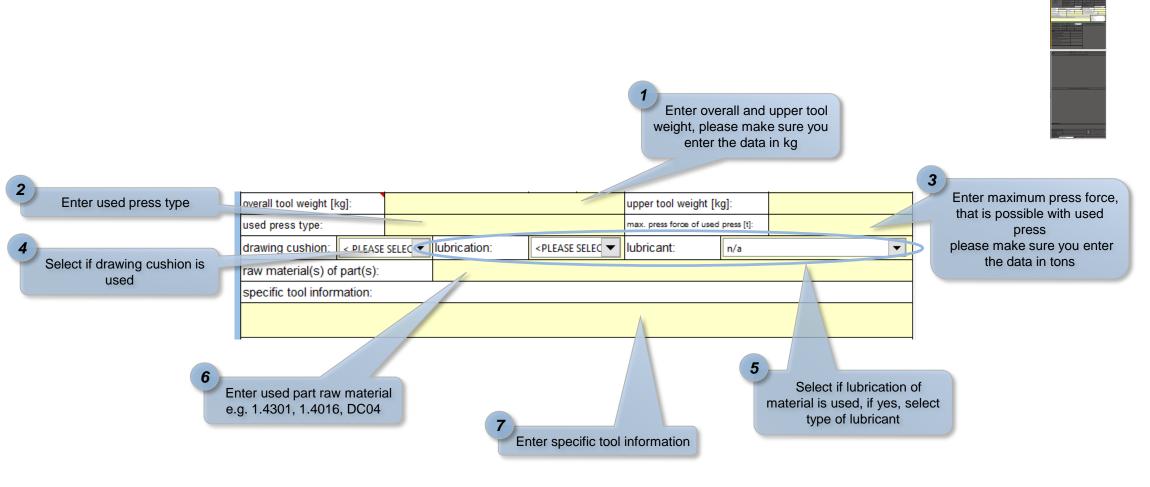
Enter minimum press force in tons, that needs to be applied to operate the tool

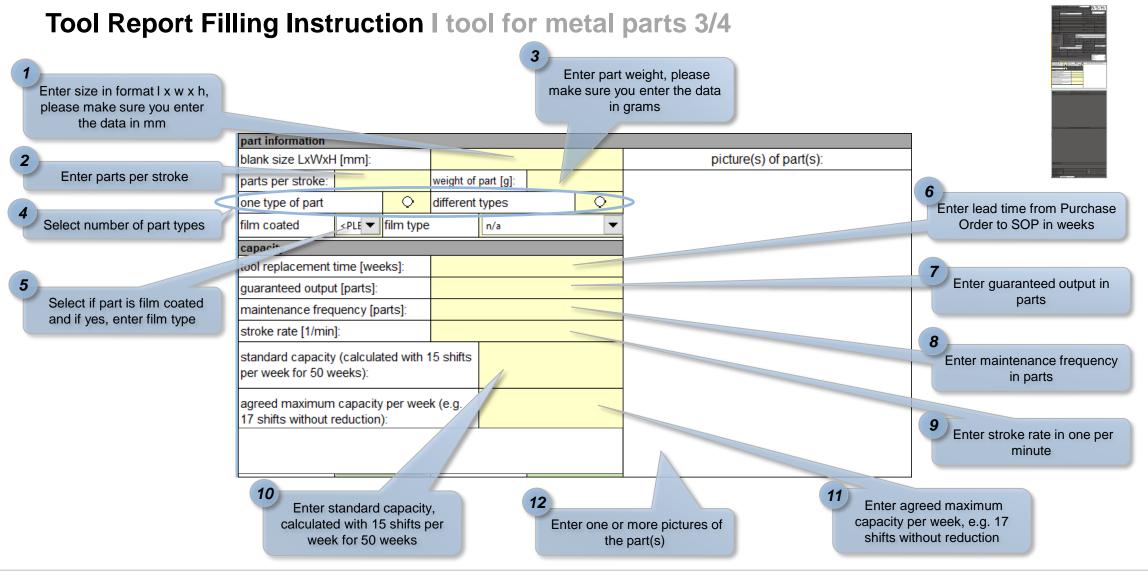
Enter tool size, please make sure you enter the data in mm

Enter feed stroke, please make sure you enter the data in mm

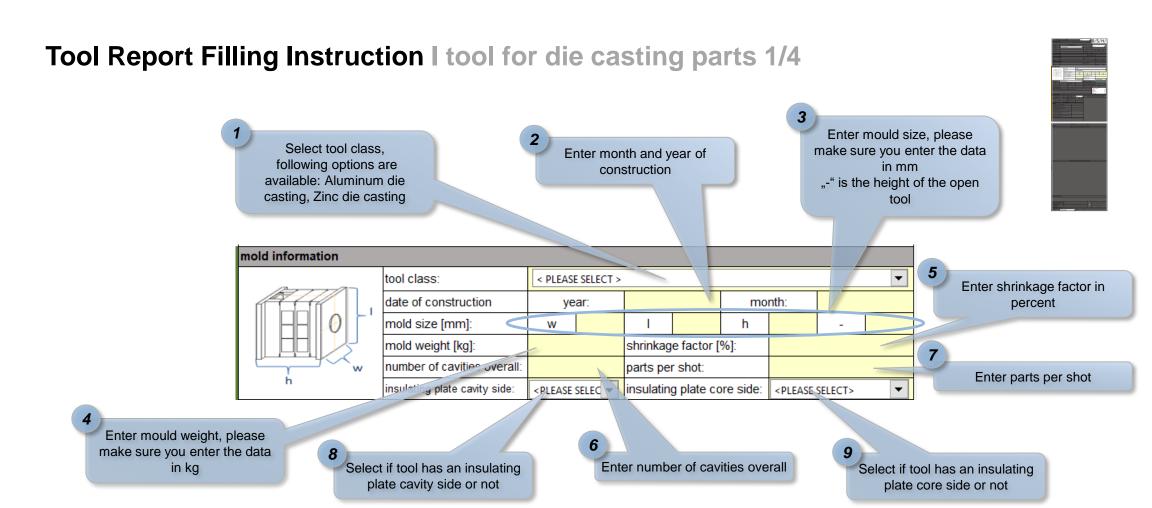
Enter ram stroke, please make sure you enter the data in mm

Tool Report Filling Instruction I tool for metal parts 2/4





Tool Report Filling Instruction I tool for metal parts 4/4 TIN: 0 pictures Picture 1: (tool overview, look into opened tool) Enter one or more pictures of the tool, as well as the opened tool Enter one or more pictures of Picture 2: (proof of engraving tool as BSH property) the engraving of the tool as BSH property Enter any information that is required to describe the tool more detailed additional information 5 Will be entered by BSH Enter supplier contact data By activating this checkbox the tool user confirms the validity of the above referenced supplier contact information rental / loan frame contract for the tool in scope responsible person: of this report 6 e-mail adress: phone number: Will be entered by BSH data completion check - to be filled by BSH after tool report completion ▼ name: checked: < PLEASE SELECT>



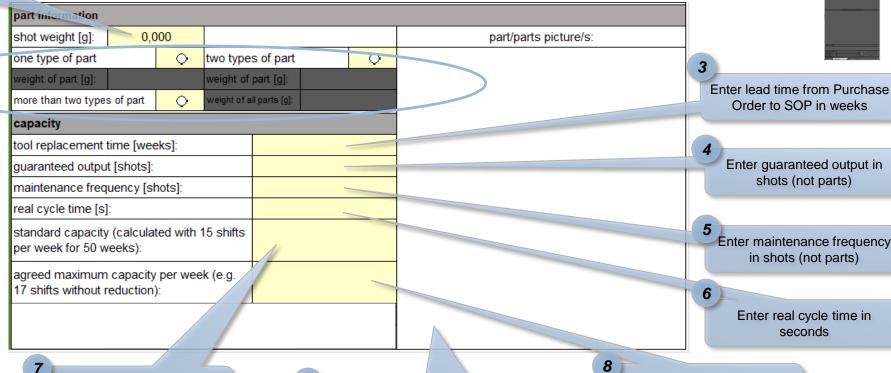
Tool Report Filling Instruction I tool for die casting parts 2/4 Enter ejector stroke, please 5 make sure you enter the data Enter minimum clamping in mm force in tons, that needs to be Enter number of sliders Enter number of lifters applied to operate the tool Enter used part raw material # of sliders: # of lifters: ejector stroke [mm]: name, e.g. AL229 minimum clamping force [t]: part raw material used used machine type: maximum clamping force of used machine[t]: Enter maximum clamping specific tool information (please use multiple selection box): force in tons, that is possible heat pipe with used maschine insertmolding vacuum-evacuation Enter specific tool Enter used machine type information by using the

selection box, multiple entries are possible

Tool Report Filling Instruction I tool for die casting parts 3/4

Enter shot weight, please make sure you enter the data in gram

Select number of part types and enter the according weight in gram, greyed out section will be visible, depending on taken selection of part type numbers



Enter maintenance frequency in shots (not parts)

Order to SOP in weeks

Enter guaranteed output in

shots (not parts)

Enter real cycle time in seconds

Enter standard capacity, calculated with 15 shifts per week for 50 weeks

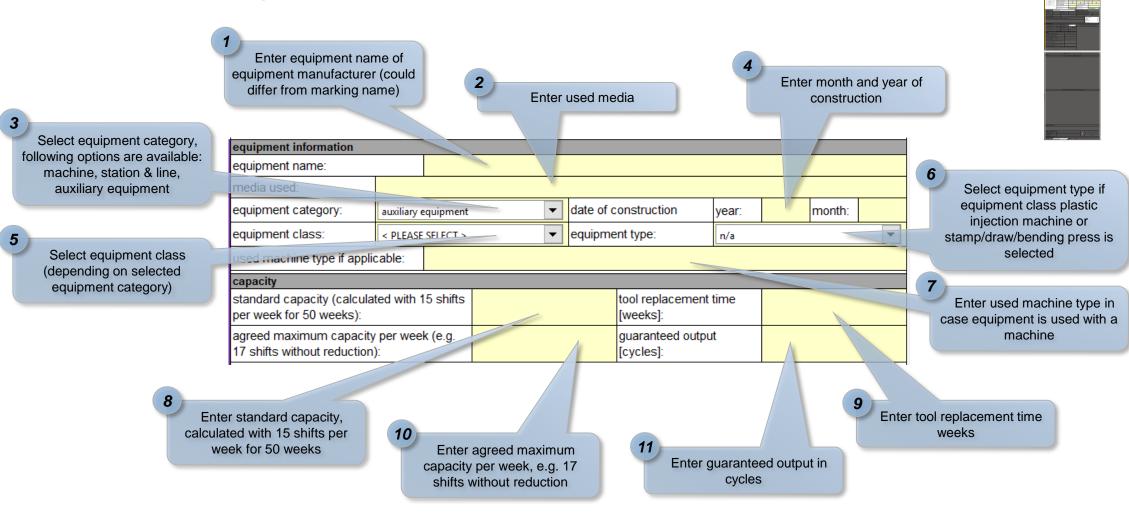
Enter one or more pictures of the part(s)

Enter agreed maximum capacity per week, e.g. 17 shifts without reduction

Tool Report Filling Instruction I tool for die casting parts 4/4

TIN: 0 pictures Picture 1: (tool overview, look into opened tool) Enter one or more pictures of the tool, as well as the opened tool Enter one or more pictures of Picture 2: (proof of engraving tool as BSH property) the engraving of the tool as BSH property Enter any information that is required to describe the tool more detailed Activate checkbox if rental / loan frame contract is signed additional information and the tool in scope of this report is accepted under the conditions of the rental / loan Enter supplier contact data frame contract By activating this checkbox the tool user confirms the validity of the above referenced supplier contact information rental / loan frame contract for the tool in scope responsible person: of this report e-mail adress: Check if data are complete phone number: and enter your name (to be data completion check - to be filled by BSH after tool report completion filled out by BSH) ▼ name: checked: < PLEASE SELECT>

Tool Report Filling Instruction I equipment 1/2



Tool Report Filling Instruction I equipment 2/2

