

B/S/H/

ONE integrated Supply Chain

Tool Marking - General description of
BSH tool labeling



Tool Marking – General description of BSH tool labeling

- Language: English

- Layout:

- Property = BSH legal entity
- TIN = Tool Identity Number
- Name = Part name



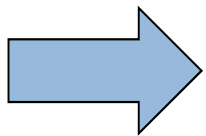
- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



- Special requirement for Turkey: in addition to above information the asset number needs to be added

Tool Marking – Specification for BSH tool labeling

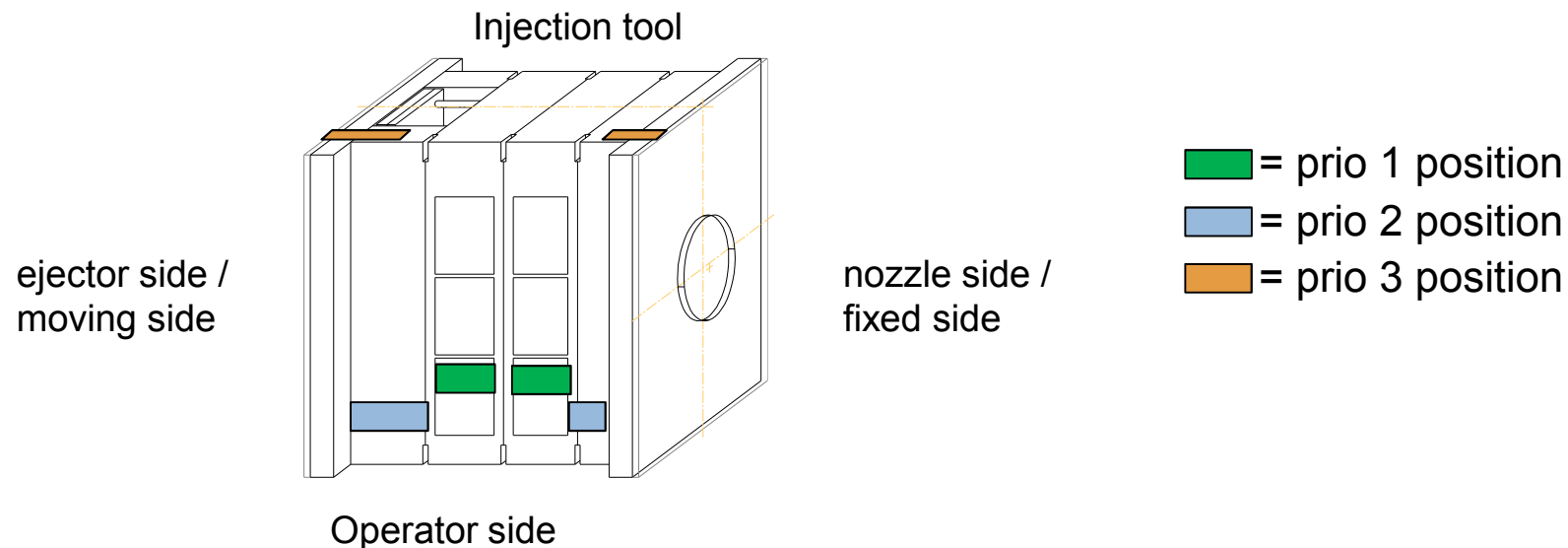
- ❑ Only machined engraving / milling / stamping directly in the mold plates is allowed.
- ❑ It is recommended to do this during mold plate milling process.
- ❑ Aluminum tags or adhesive labels are not allowed.
- ❑ Font Specification: Technical font
- ❑ Font height: minimum 7 mm, maximum 15 mm



- ❑ Please note that other marking or labeling (e.g. cooling plan, hot runner label, or other required labels by molder) can be done with tags or other engraving. But also for this cases robust and long lasting labels are required.

Tool Marking – Exact positioning of BSH tool labeling 1/2

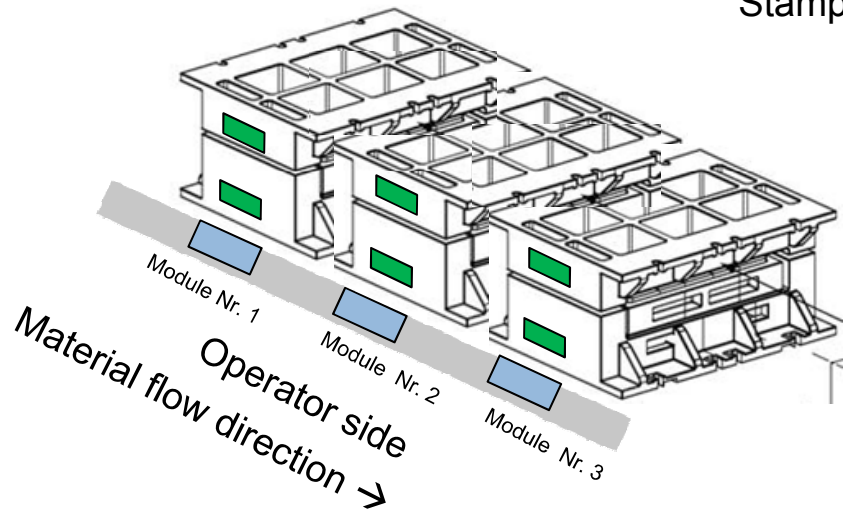
- Injection tool: Mark both tool halves (Nozzle-Side and Ejector-Side) on the OPERATOR side of mold with the BSH engraving.
- Stack molds: Mark on fixed side plates and moving side plates.



Tool Marking – Exact positioning of BSH tool labeling 2/2

- Stamp tool: Similar to injection tool. Additional marking: Mark on each module also the module number. Prio. 2 position for marking is the clamping plate. Mark on clamping plate near on each module on upper and bottom clamping plate, if “prio. 1 position” is not possible.

Stamp/draw/bending tool



■ = prio 1 position

■ = prio 2 position

- **Die casting tools:** Should be handled similar like injection tools
- **Mounting devices, welding devices and extrusion tools** should be marked once on an technical reasonable and visible position

Do you have any questions?

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