

TURNOVER



14.8

BSH achieves a total turnover volume of € 14.8 billion in 2023.

FACTORIES



37*

BSH has 37 factories around the globe.

EMPLOYEES



60,000

At the end of 2023, BSH employs around 60,000 people worldwide (including apprentices).

OCCUPATIONAL SAFETY



2.8

In 2023, BSH records an accident rate of 2.8 accidents per 1 million working hours.

CO₂ EMISSIONS



0

Since 2020, BSH develops and manufactures in a CO₂-neutral manner at all locations worldwide.

RESEARCH & DEVELOPMENT



5.7 %

At 5.7% of total turnover in 2023, our R&D spending is at a new record level and well above the industry average to drive forward the development of digital and consumer-oriented products and innovations.

IN EUROPE



No.1**

BSH remains the leading home appliance manufacturer in Europe** in 2023.

ENERGY SAVINGS



35

In 2023, BSH saves 35 GWh of energy at all global locations.

INNOVATIONS



~6,800

With around 6,800 patents, BSH currently has the largest patent portfolio in Europe in the field of major domestic appliances.

^{*}As of March 2024 **Per value