

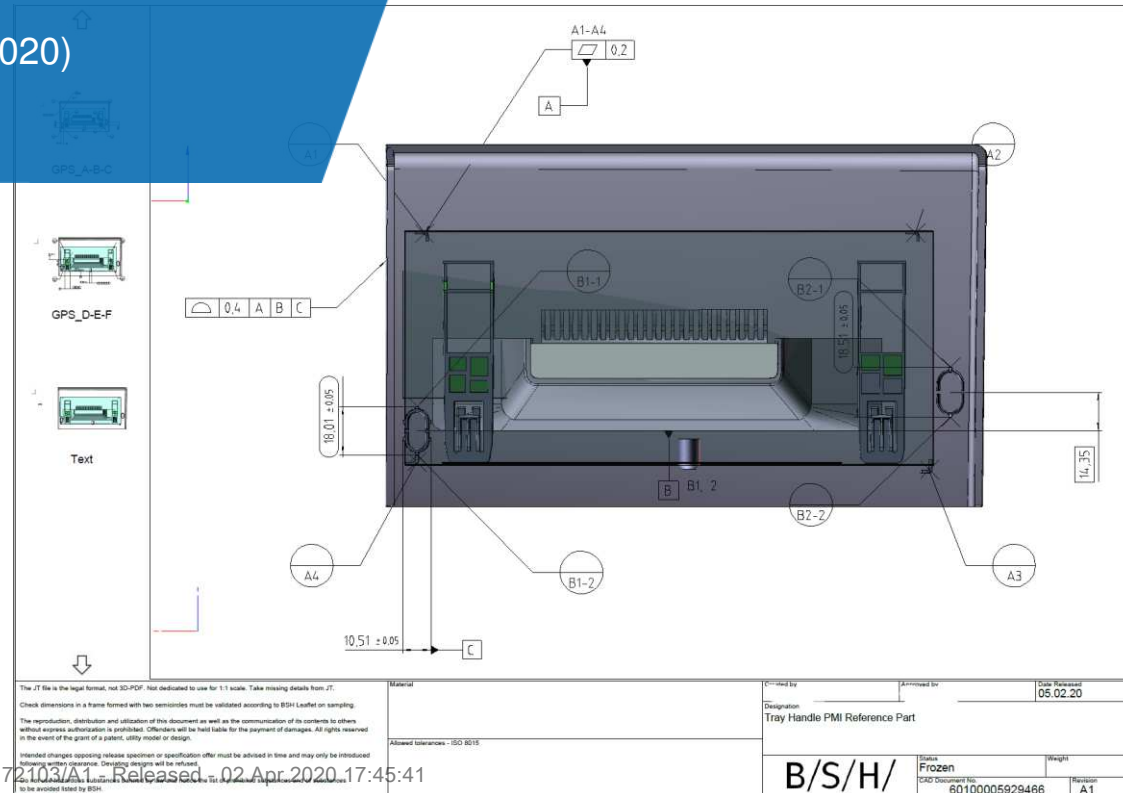
# How to use digital drawings in format 3D\_PDF & JT (alternative)

Handout for Supplier of BSH Home Appliances Group (V 25032020)  
Responsible Party - BSH GST PLM Processes, Module EDP

## Content of this document

Page 2 -12 → German

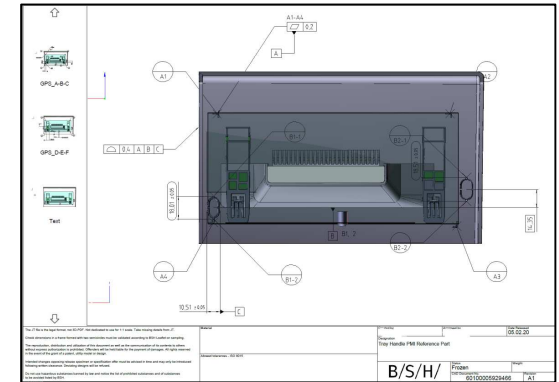
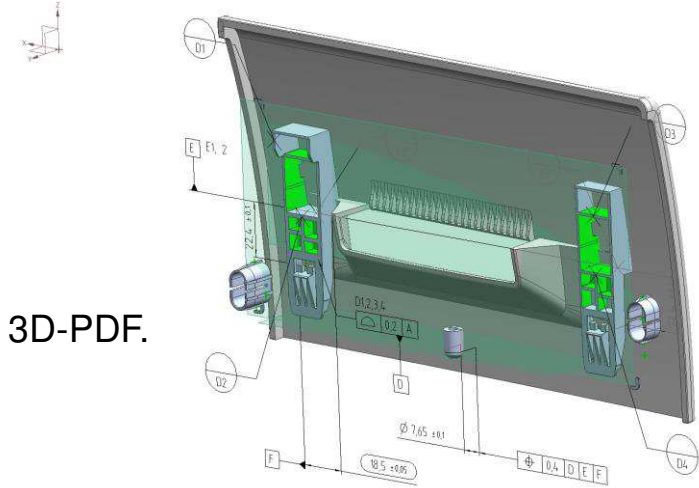
Page 13 -23 → English



**In der BSH Hausgeräte GmbH und deren Tochtergesellschaften werden für neue CAD Konstruktionen, schrittweise ab März 2020 die CAD Methoden zur Bemaßung, der Zeichnungsableitung und die Anzeige-Formate geändert.**

Was bedeutet das für die Lieferanten der BSH?

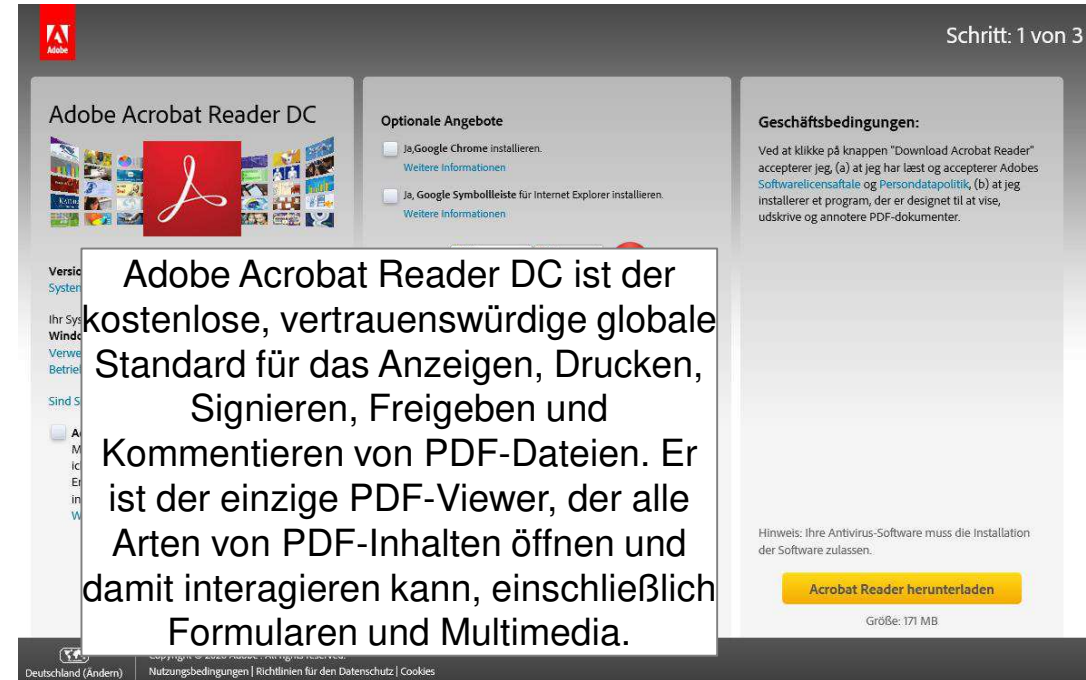
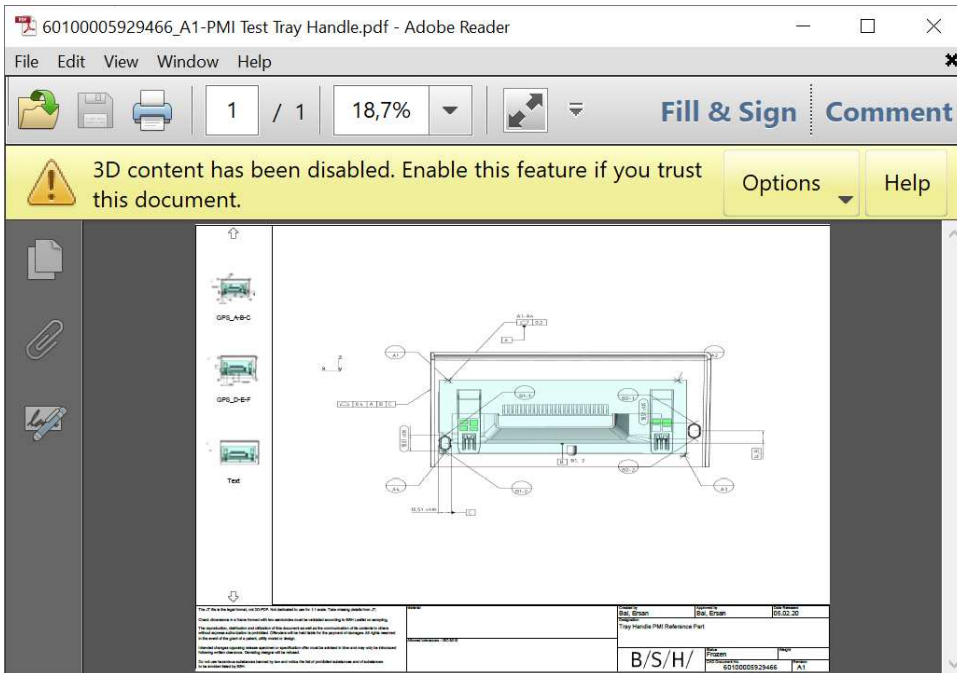
1. Einführung der Product & Manufacturing Information (PMI) Methode →
  - a. Geometrische Dimensionierung und Tolerierung am 3D CAD Modell.
  - b. Anmerkungen und Texte am 3D Modell.
  - c. Oberflächenbeschaffenheit und Materialspezifikationen am 3D Modell.
  - d. Anzeige aller Informationen aus a-c in NX (SPLM) und den Export Formaten JT und 3D-PDF.
  
2. Einführung des Formates 3D\_PDF (dynamische Zeichnung mit 3D CAD Modell) →
  - a. Ein Zeichnungsblatt je 3D Modell mit einer dynamischen Groß-Ansicht.
  - b. Die Groß-Ansicht ermöglicht das Bewegen, Vergrößern, Verkleinern des dargestellten CAD Modells / Baugruppe.
  - c. Weitere, definierte Ansichten (Schnitte, Details, etc.) können ausgewählt und in der dynamischen Groß-Ansicht angezeigt werden.



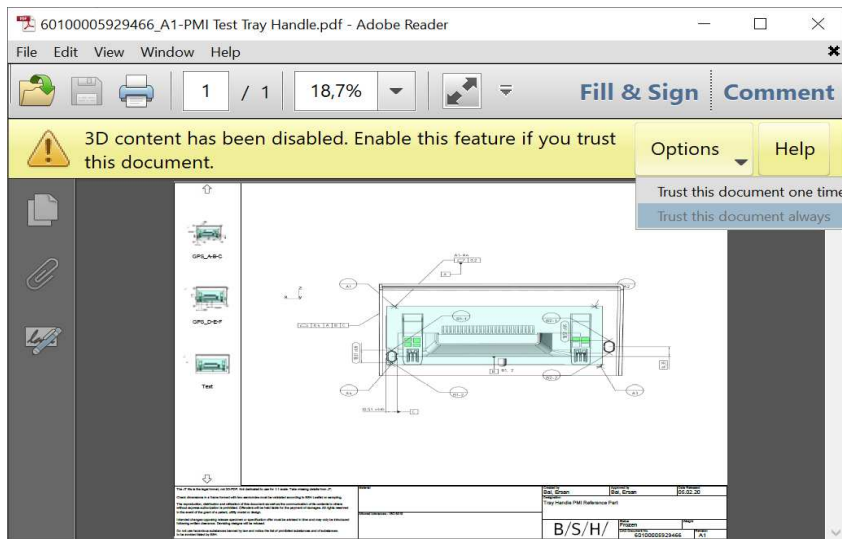
# Ablauf

1. Prozesse, die eine Datenexport auslösen: RFE (Request for Export), RFQ (Request for Quotation), RFO (Request for Order)
2. Der Lieferant erhält über den BSH-FX Server Daten auf sein Firmen-Postfach (siehe Seite 12).
3. Download des ZIP-File (Inhalte: 3D\_PDF, JT, etc.)
4. Öffnen der PDF Datei mit Adobe Acrobat

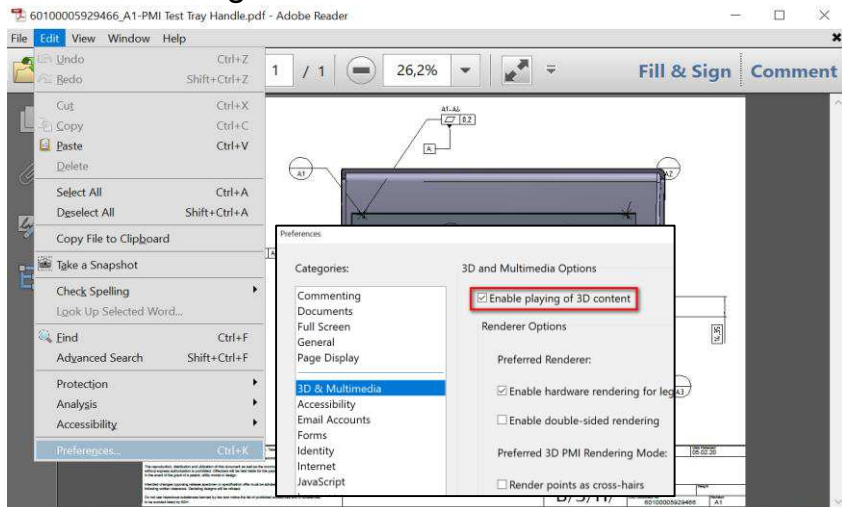
<https://get.adobe.com/de/reader/>



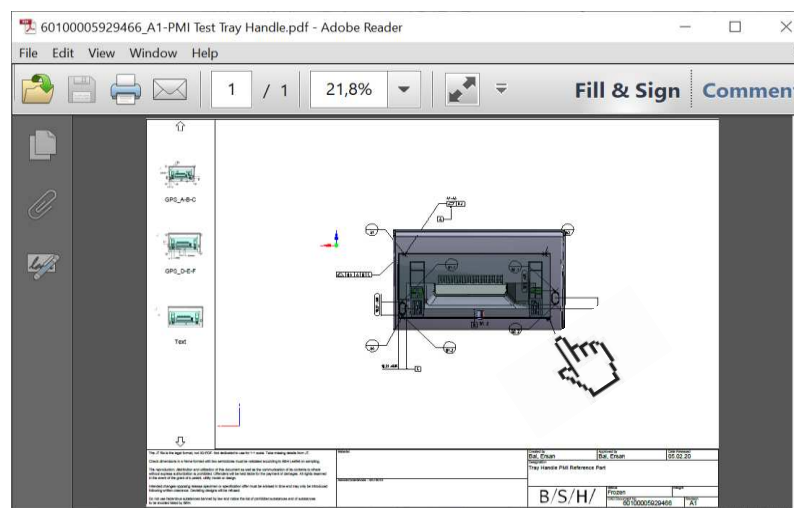
## 5. Bestätigung, dass die Quelle vertrauenswürdig ist



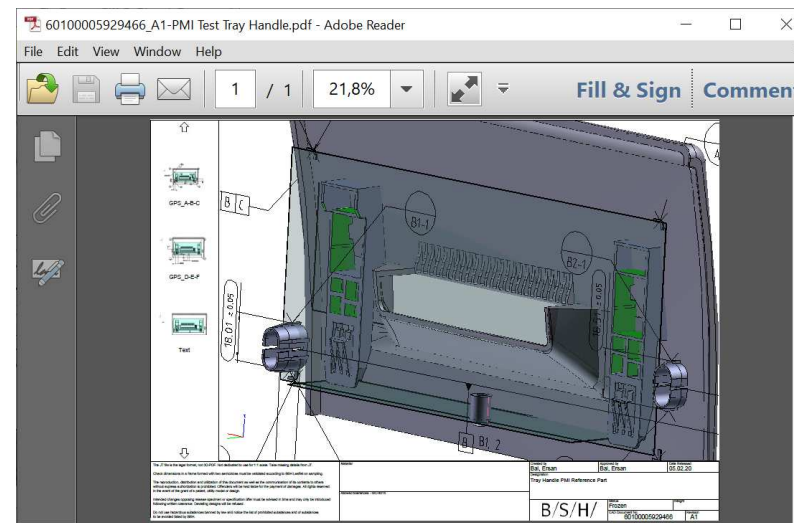
## 6. Voreinstellung für 3D-PDF auswählen



## 7. Maus klick in die Groß-Ansicht zur Freigabe der dynamischen Ansicht:



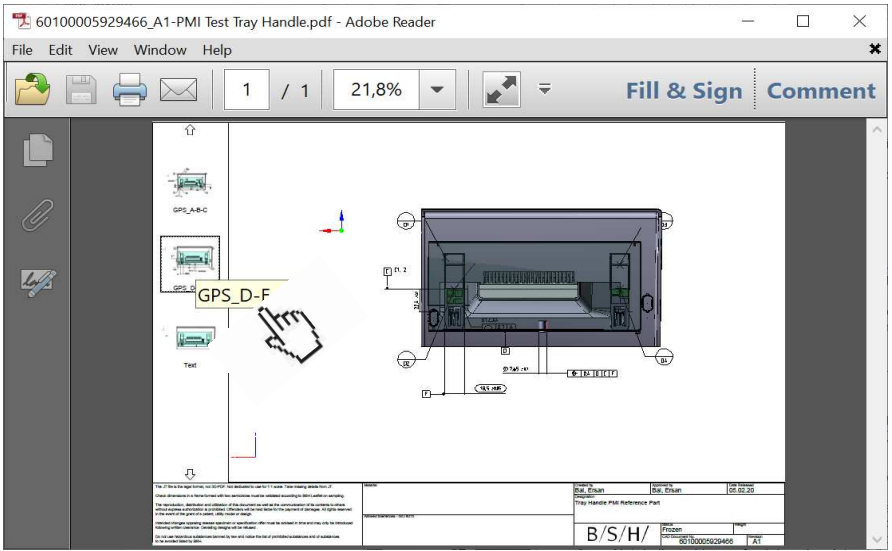
## 8. Interaktion in der dynamische Groß-Ansicht mit Standard Maus Funktion:



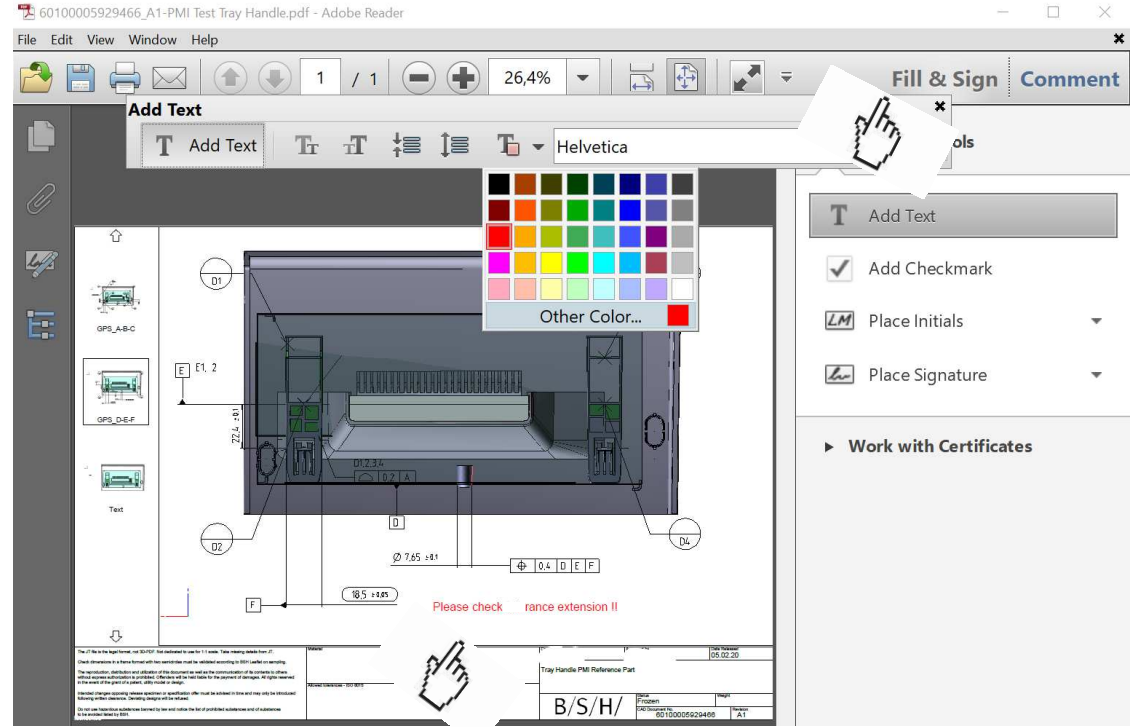
1. LMB: drehen
2. RMB: vergrößern
3. RMB: verkleinern
4. LMB&RMB: verschieben



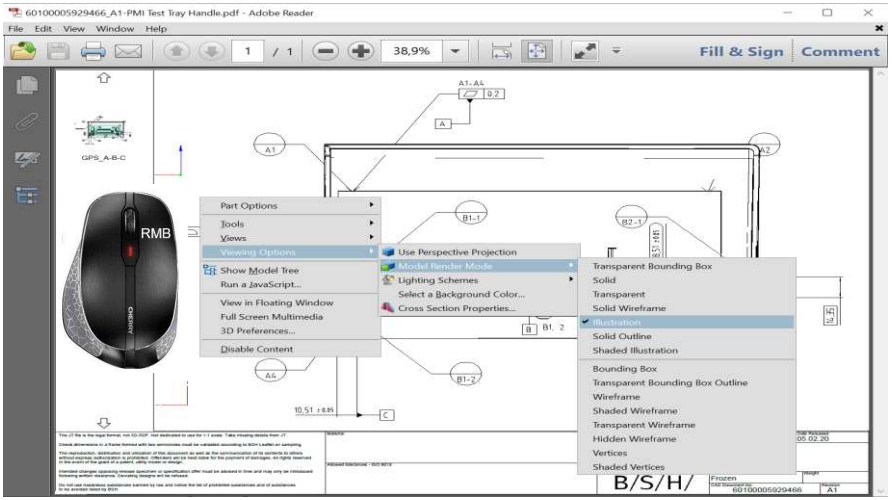
# 9. Auswahl aus Menü für Groß-Ansicht



# 11. Eintragung von Notizen in das PDF Dokument (lokale Kopie)

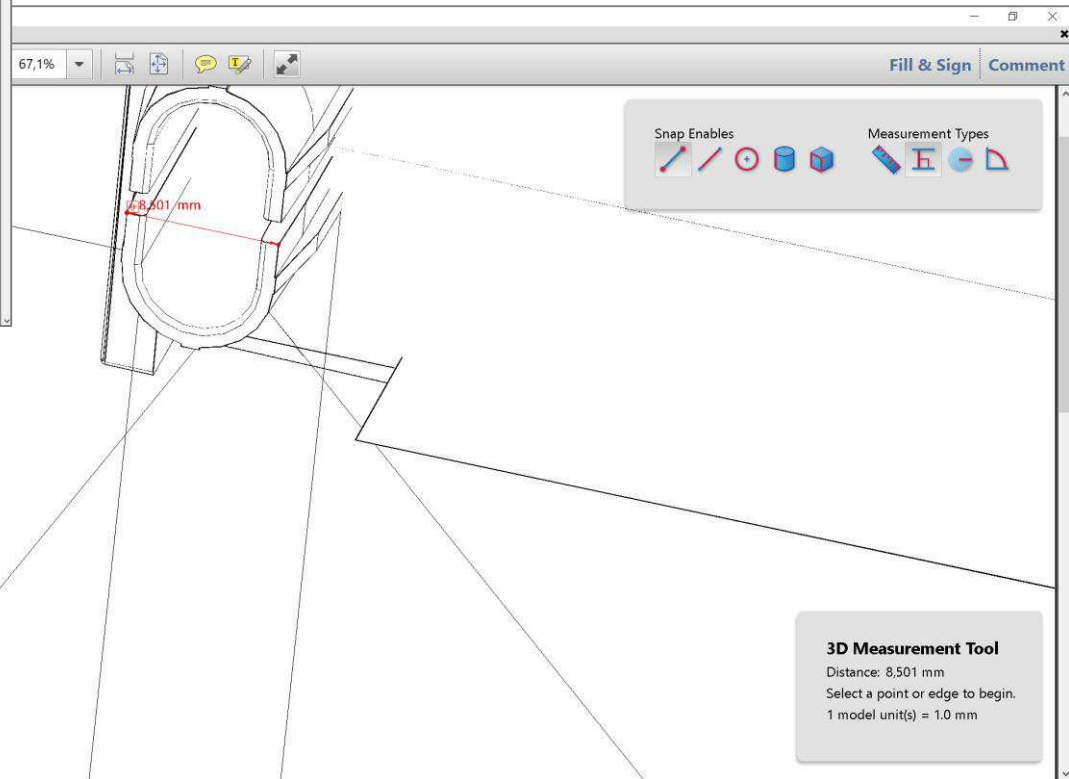
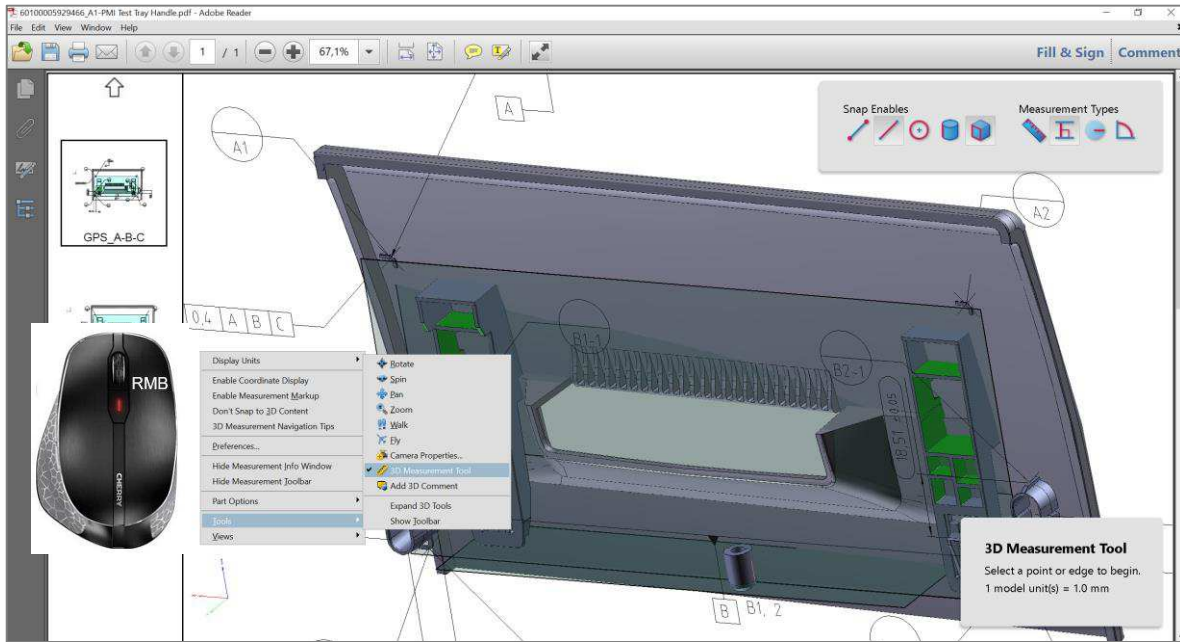


# 10. Umschalten von 3D auf Draht Darstellung



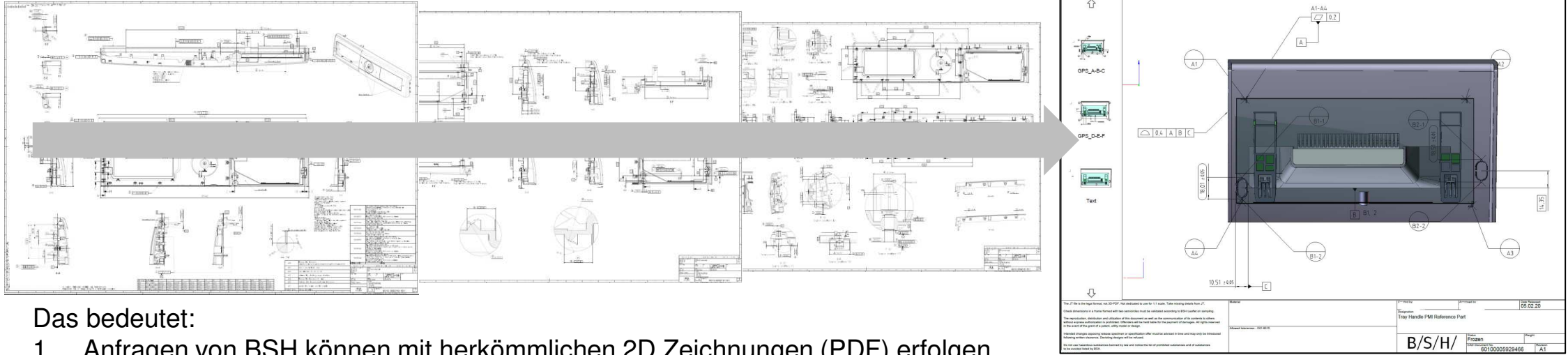


## 12. Messfunktion im 3D-PDF



[https://helpx.adobe.com/acrobat/using/measuring-3d-objects-pdfs.html#measure\\_3d\\_objects](https://helpx.adobe.com/acrobat/using/measuring-3d-objects-pdfs.html#measure_3d_objects)

# Der Umstellungszeitraum von 2D auf 3D Bemaßung (PMI) wird mehrere Jahre in Anspruch nehmen!



Das bedeutet:

1. Anfragen von BSH können mit herkömmlichen 2D Zeichnungen (PDF) erfolgen.
2. In diesem Fall erfolgt die Analyse der 3D Geometrie durch Aufruf des JT Files (Bestandteil des ZIP File in der Mailbox).
3. Anfragen von BSH können ab 03/2020 mit der 3D Bemaßung und dem 3D CAD Modell (3D-PDF) erfolgen.
4. Das ausdrucken von 3D-PDF Files ist prinzipiell möglich aber wenig sinnvoll, da nicht maßstäblich.

Ansprechpartner für das neue Datenformat 3D-PDF (keine technischen, inhaltlichen Fragen zur Konstruktion):  
[bsh-supplier-contact@bshg.com](mailto:bsh-supplier-contact@bshg.com)

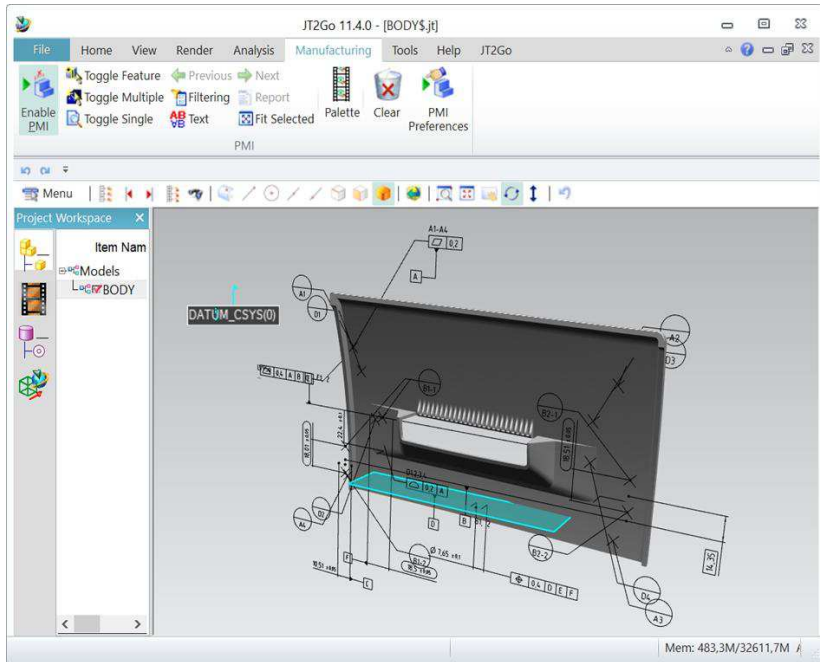
Download dieser Schulungsunterlage:

[https://ocp.bsh-group.com/en/documents/How to use digital drawings in format 3D PDF](https://ocp.bsh-group.com/en/documents/How%20to%20use%20digital%20drawings%20in%20format%203D%20PDF)

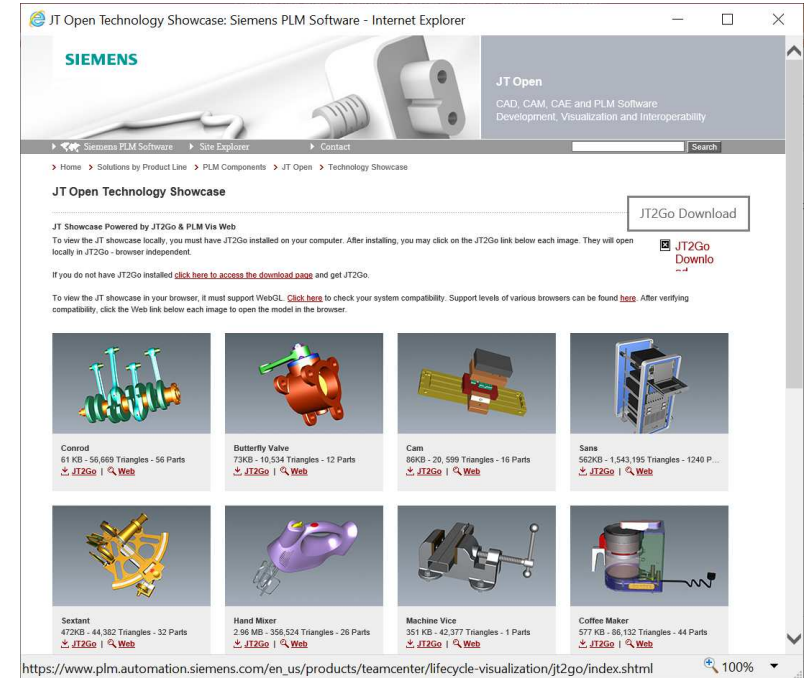
# Ablauf (Alternative Nutzung des Formats JT)

1. Prozesse, die eine Datenexport auslösen: RFE (Request for Export), RFQ (Request for Quotation), RFO (Request for Order)
2. Der Lieferant erhält über den BSH-FX Server Daten auf sein Firmen-Postfach (siehe Seite 12).
3. Download des ZIP-File (Inhalte: 3D\_PDF, JT, etc.)
4. Öffnen der JT Datei mit JT2GO

[https://http://www.plm.automation.siemens.com/en\\_us/products/open/jtopen/index.shtml](https://http://www.plm.automation.siemens.com/en_us/products/open/jtopen/index.shtml)

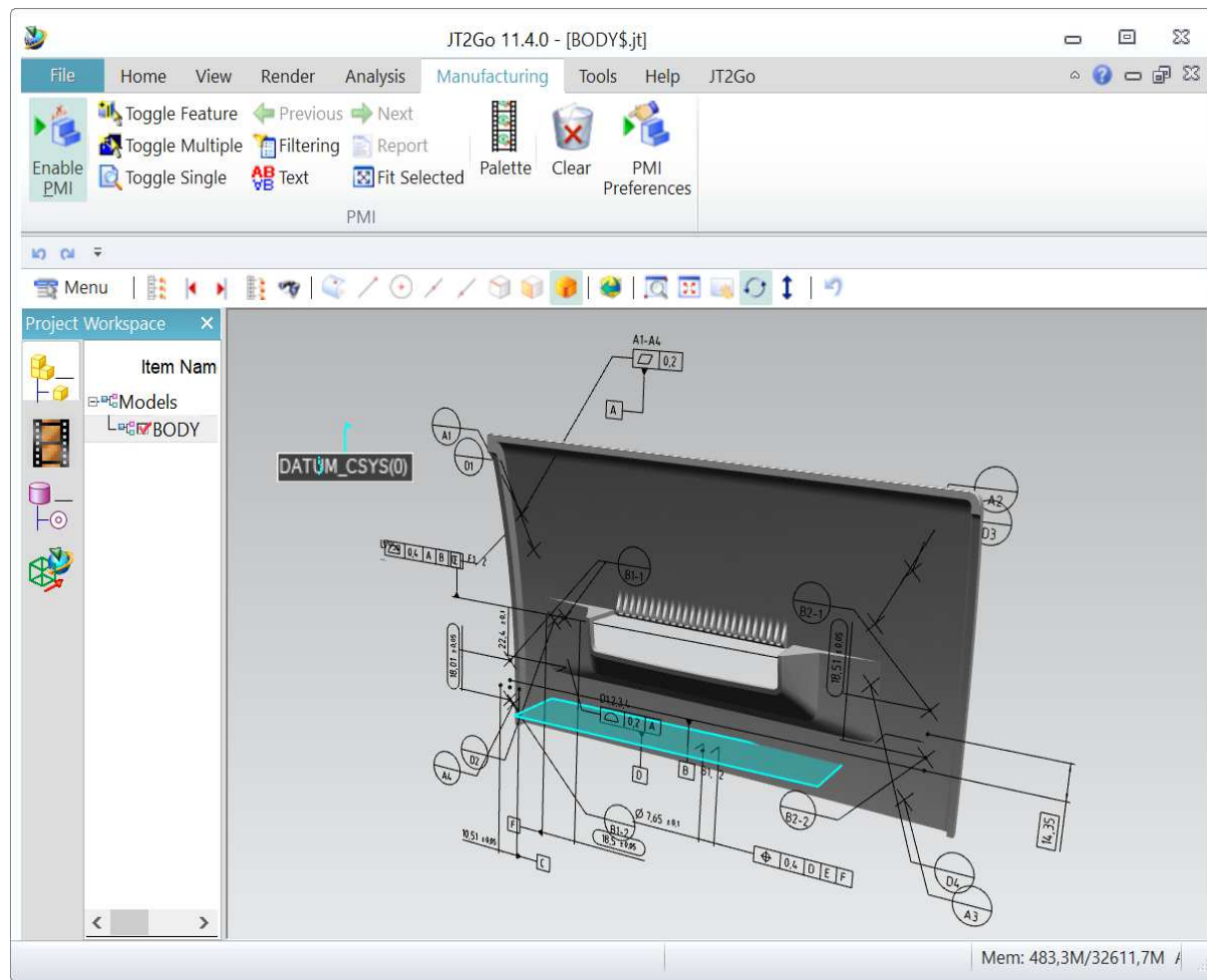
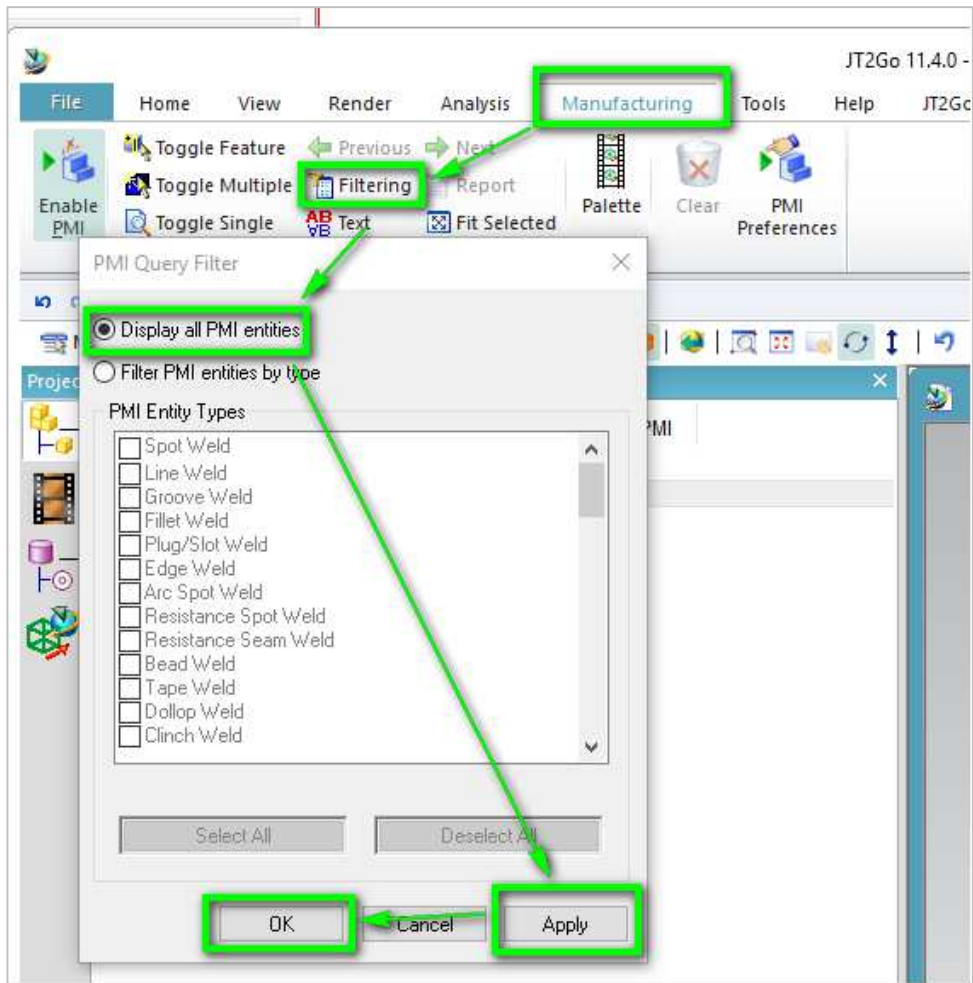


JT ist ein offenes Datenformat, das von Siemens Digital Industries Software entwickelt wurde. JT wurde von der ISO als internationaler Standard für 3D-Visualisierung akzeptiert. Zusätzlich zur Visualisierung verwenden viele JT als Prozessformat für Workflows wie Datenaustausch, Zusammenarbeit mit Lieferanten und langfristige Datenspeicherung

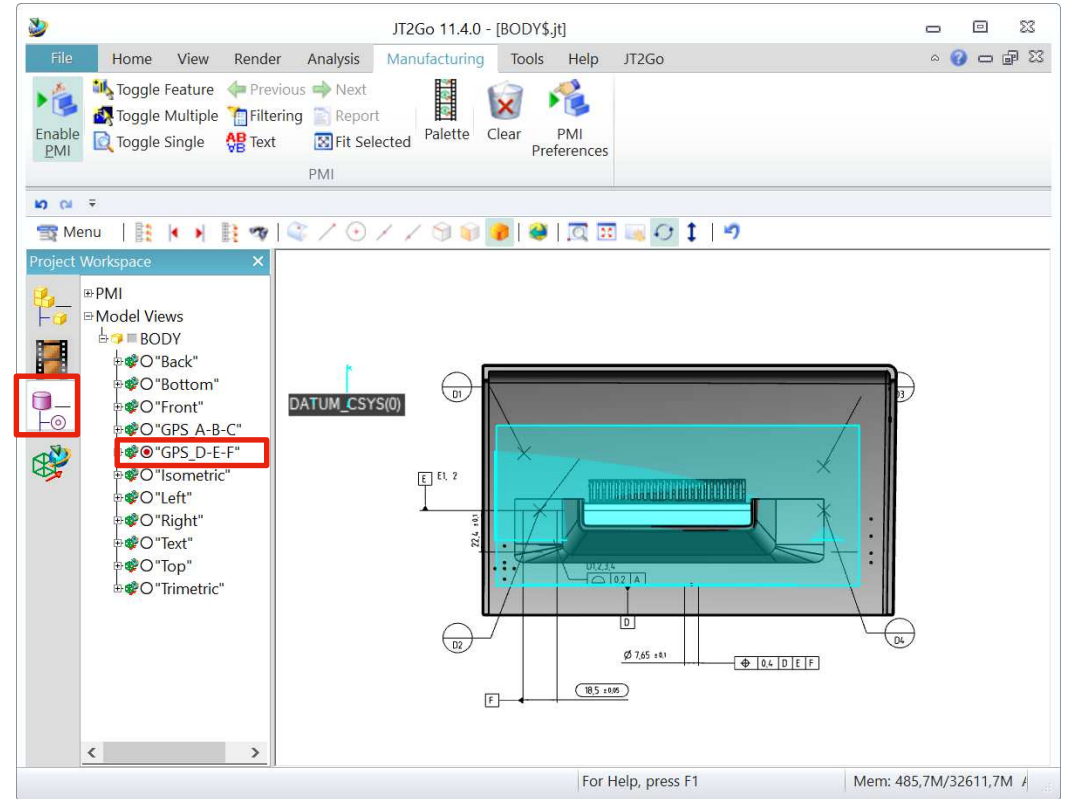
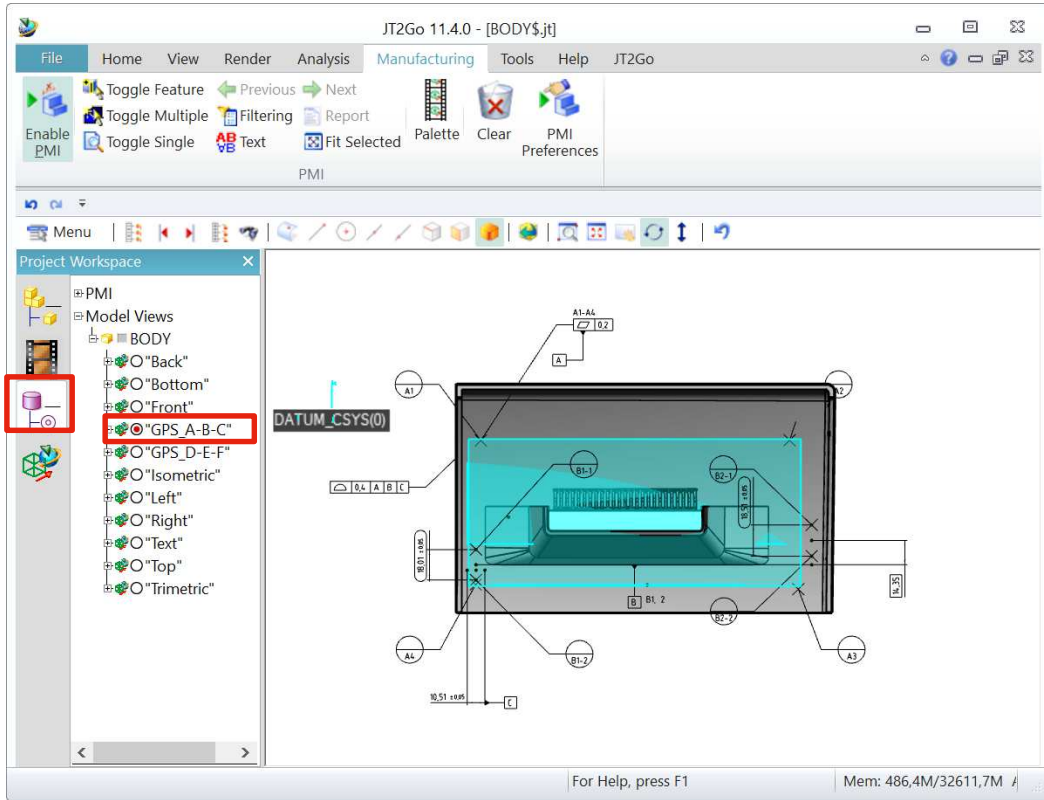




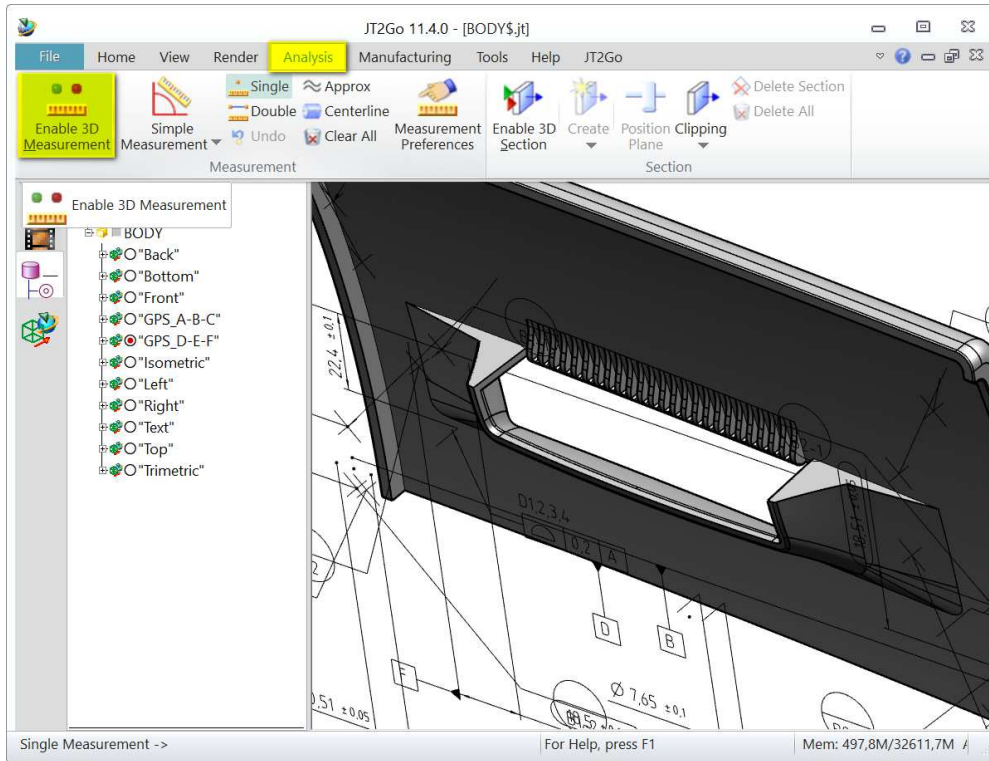
## 5. Die 3D Bemaßung (PMI) wird über das Menü „Manufacturing“ eingeschaltet



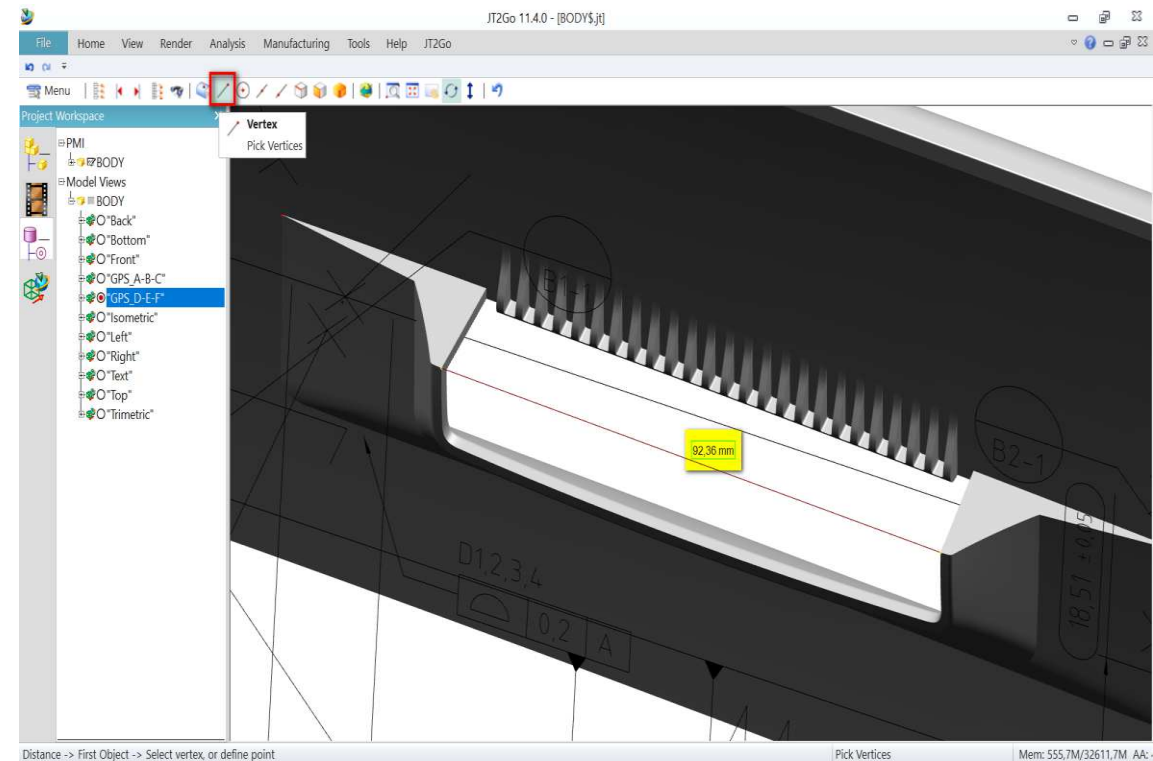
## 6. Auswahl der verschiedenen PMI Ansichten



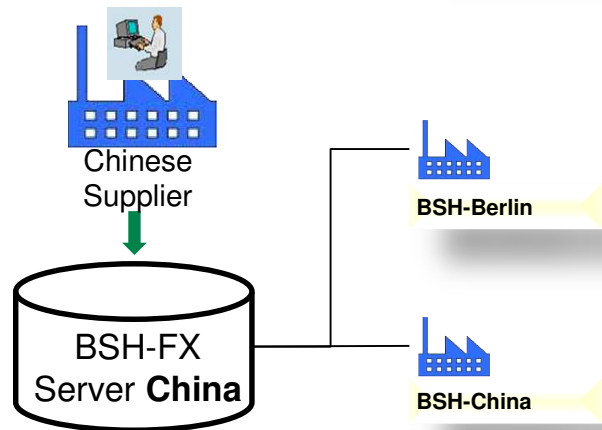
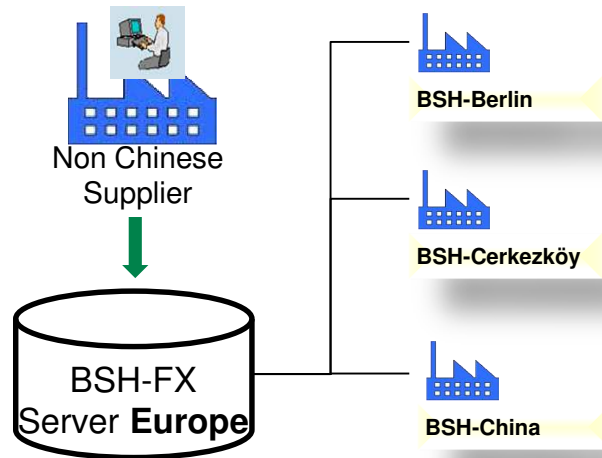
## 7. Aktivierung der 3D Messfunktionen



## 8. Auswahl der Körperkante über die Voreinstellung „Eckpunkte“



# Globales Mailbox Konzept für BSH Lieferanten



## TC Plant Object

- BSH-Berlin 5011
- BSH-Cerkezköy 5321
- BSH-Cerkezköy 5322
- BSH-Cerkezköy 5323
- BSH-Cerkezköy 5324
- BSH-Nanjng 5534
- BSH-Nanjing 5532
- BSH-Wuxi 5501
- BSH-Chuzhou 5511

## TC Mailbox



Supplier No.\_Supplier A EDI-Name

<https://fx.bsh-partner.com/portal-seefx/login.jsp>

- BSH-Berlin 5011
- BSH-Nanjng 5534
- BSH-Nanjing 5532
- BSH-Wuxi 5501
- BSH-Chuzhou 5511

Supplier No.\_Supplier B\_DDC-Name

<https://ddccn1.bsh-service.com/security/login>



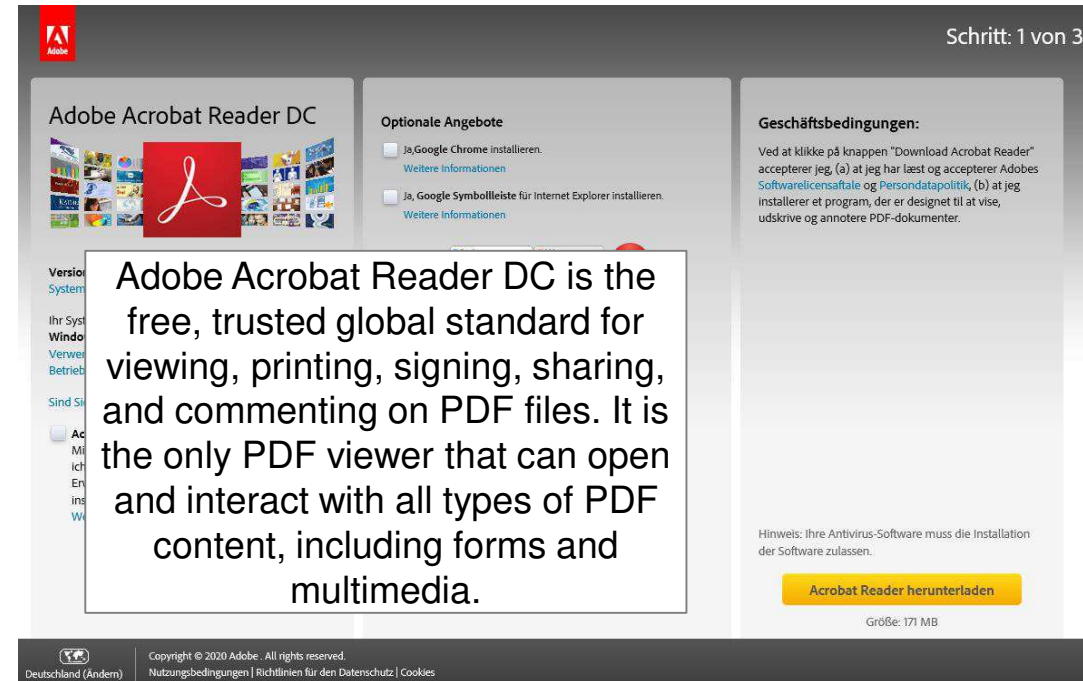
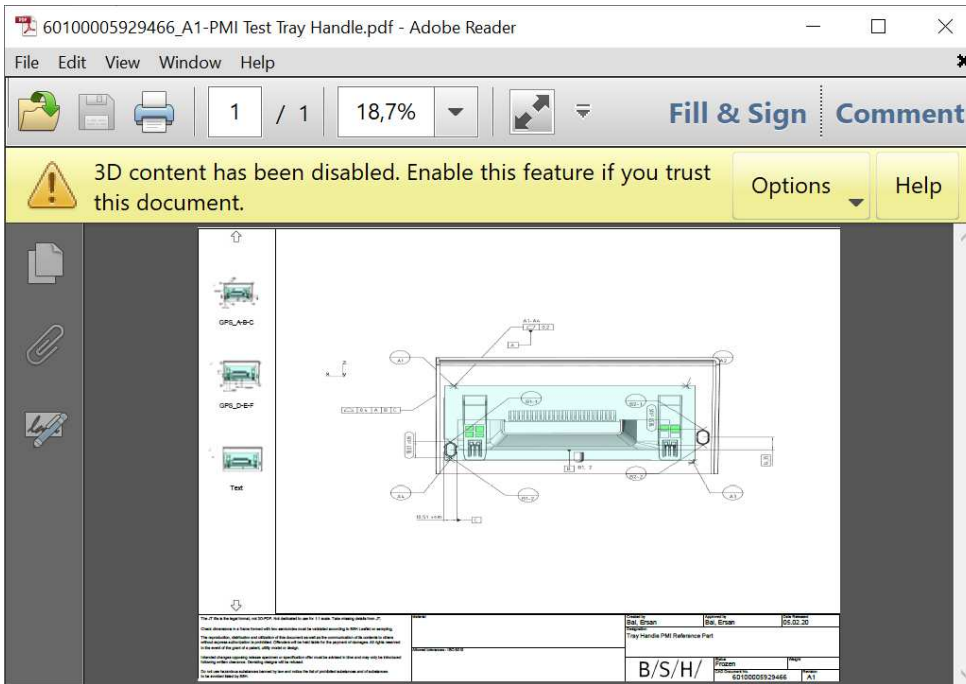




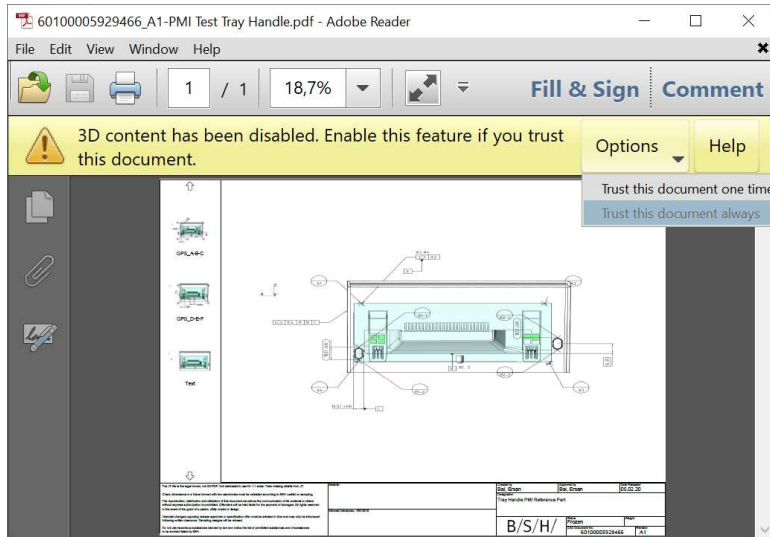
# Procedure

1. Processes that trigger a data export: RFE (Request for Export), RFQ (Request for Quotation), RFO (Request for Order)
2. The supplier receives data via the BSH-FX server to his company mailbox (see page 23).
3. Download the ZIP file (contents: 3D\_PDF, JT, etc.).
4. Opening the PDF file with Adobe Acrobat

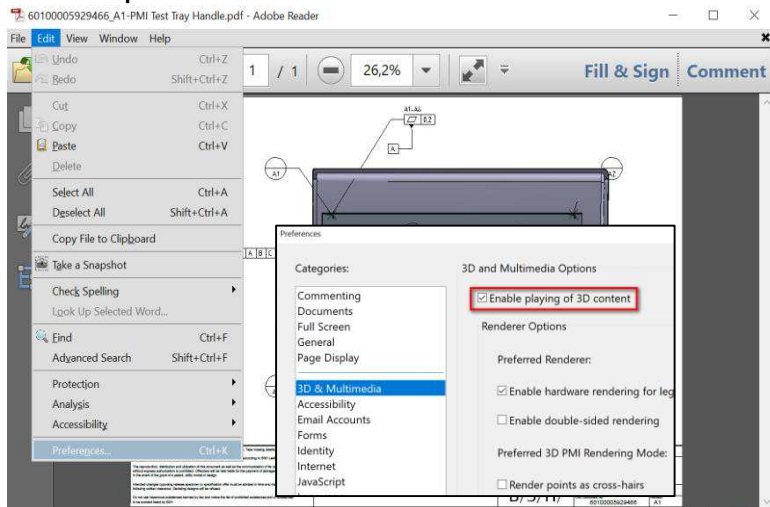
<https://get.adobe.com/de/reader/>



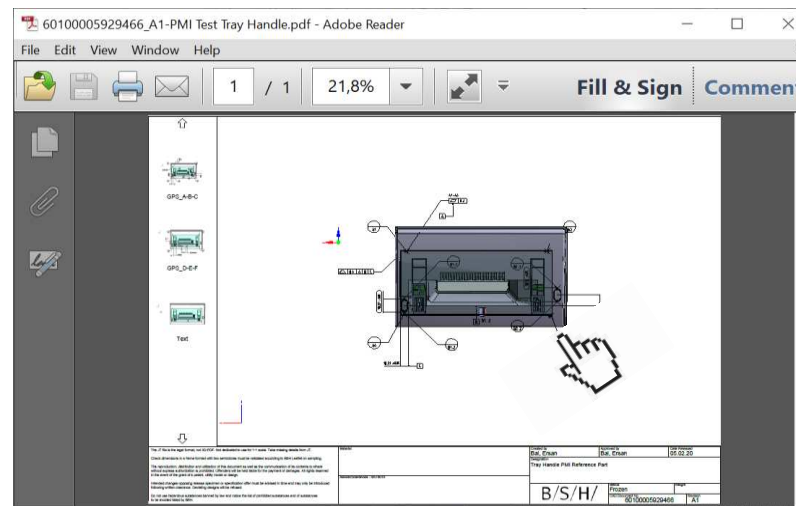
## 5. Confirmation that the source is trustworthy:



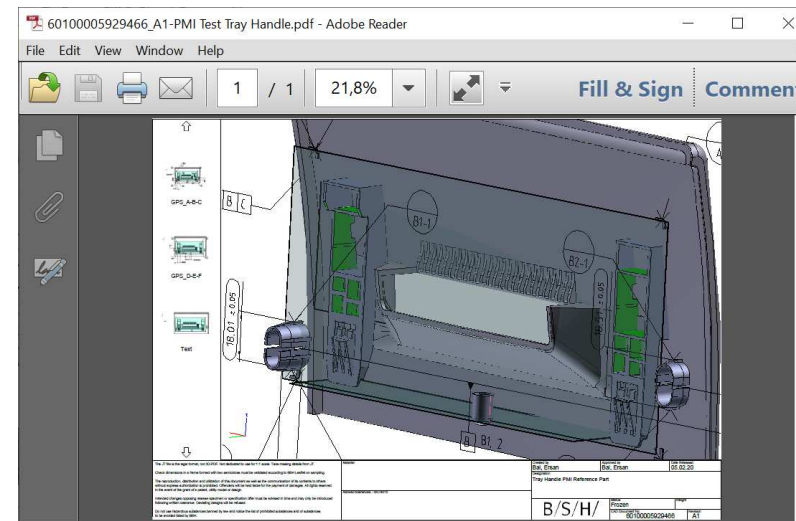
## 6. Select preset for 3D PDF:



## 7. Mouse click in the large view to release the dynamic view:



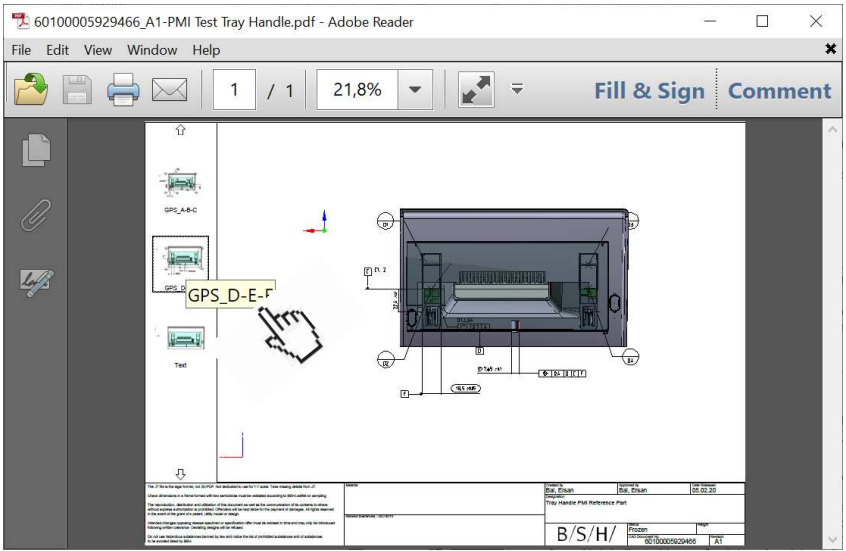
## 8. Interaction in the dynamic large view with standard mouse function:



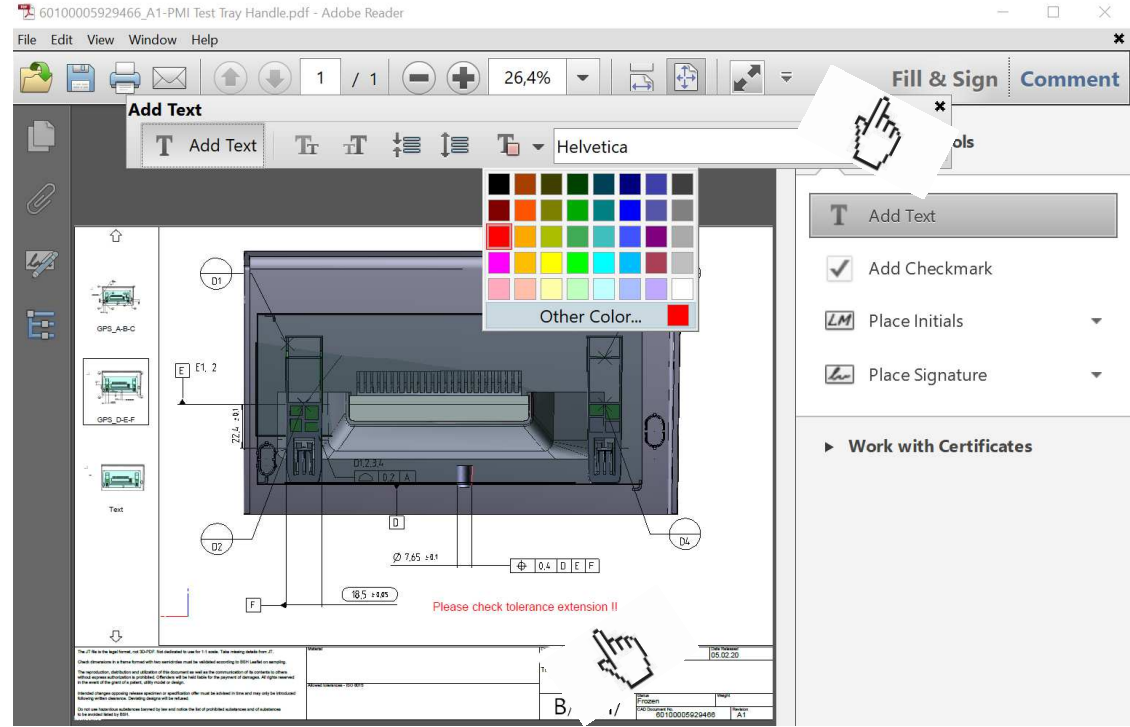
1. LMB: turn
2. RMB: enlarge
3. RMB: reduce
4. LMB&RMB: move



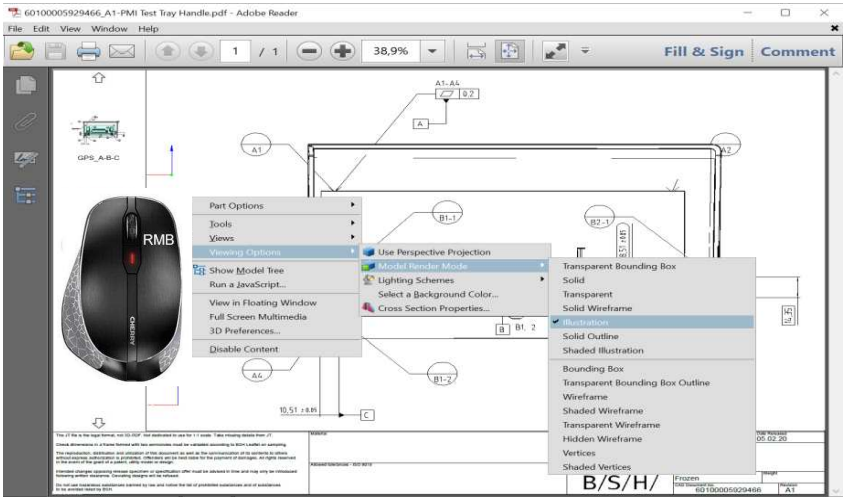
9. Selection from menu for large view:



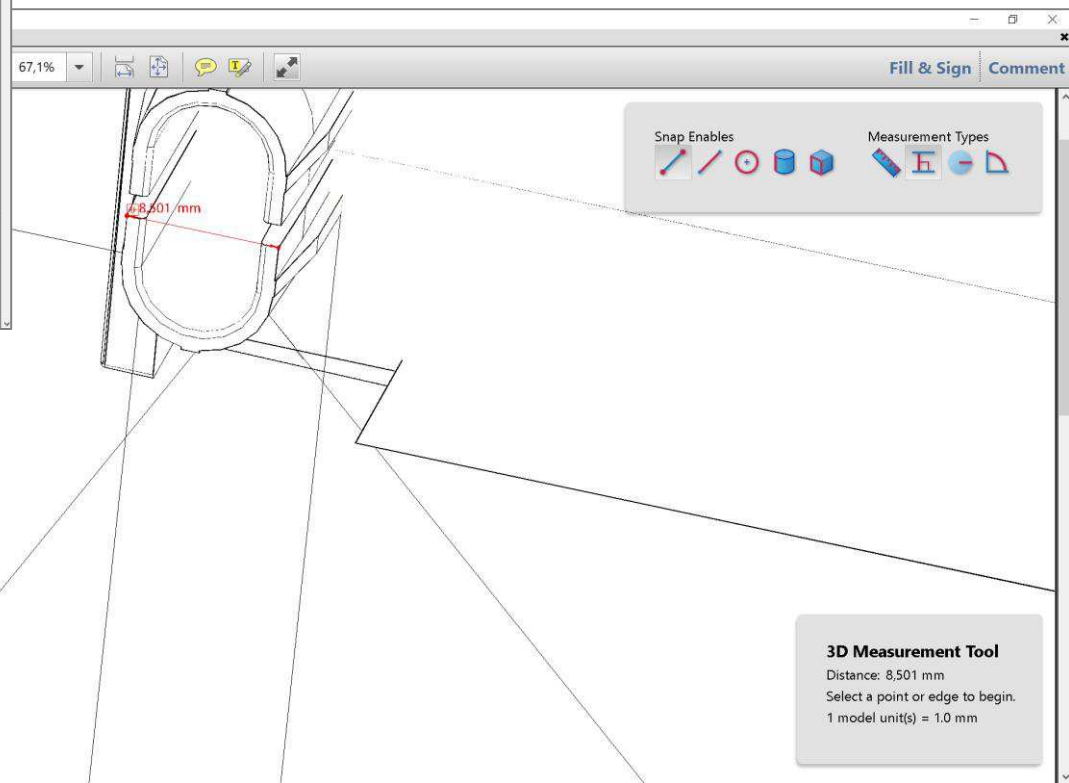
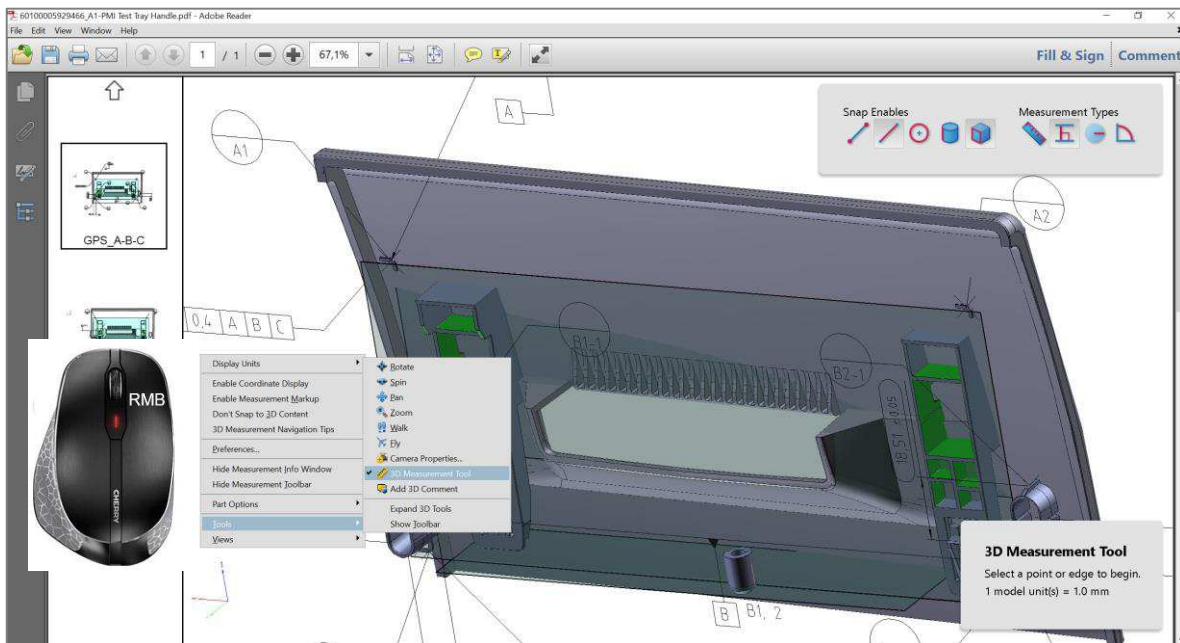
11. Entry of notes in the PDF document (local copy):



10. Switching from 3D to wire frame display:



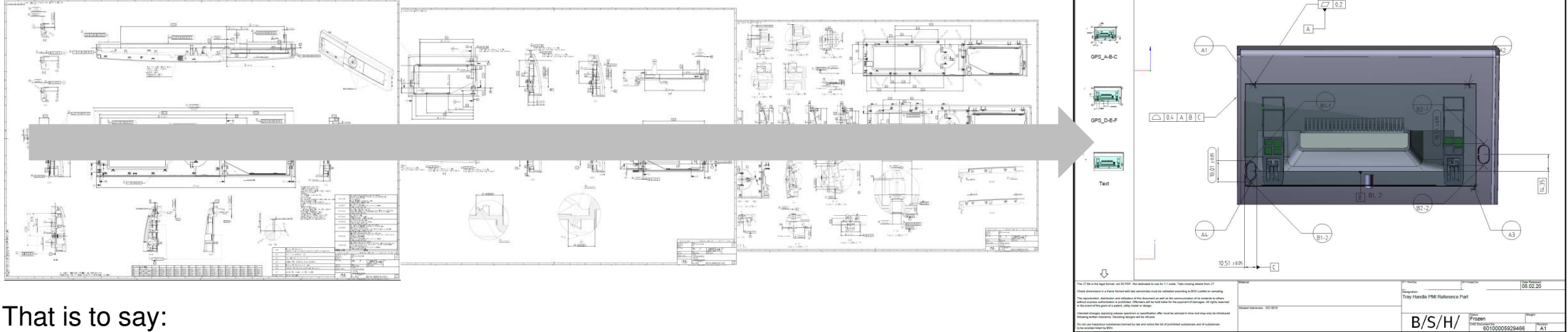
## 12. Measuring function in 3D-PDF:



[https://helpx.adobe.com/acrobat/using/measuring-3d-objects-pdfs.html#measure\\_3d\\_objects](https://helpx.adobe.com/acrobat/using/measuring-3d-objects-pdfs.html#measure_3d_objects)



The conversion period from 2D to 3D dimensioning (PMI) will take several years!



That is to say:

1. Requests from BSH can be made using conventional 2D drawings (PDF).
2. In this case the analysis of the 3D geometry is done by using the JT file (part of the ZIP file in the mailbox).
3. Inquiries from BSH can be made from 03/2020 onwards using the 3D dimensioning and the 3D CAD model (3D-PDF).
4. Printing 3D-PDF files is possible in principle but not very useful, because they are not to scale.

Contact person for the new data format 3D-PDF (no technical, content-related questions about construction):

[bsh-supplier-contact@bshg.com](mailto:bsh-supplier-contact@bshg.com)

Download this training document:

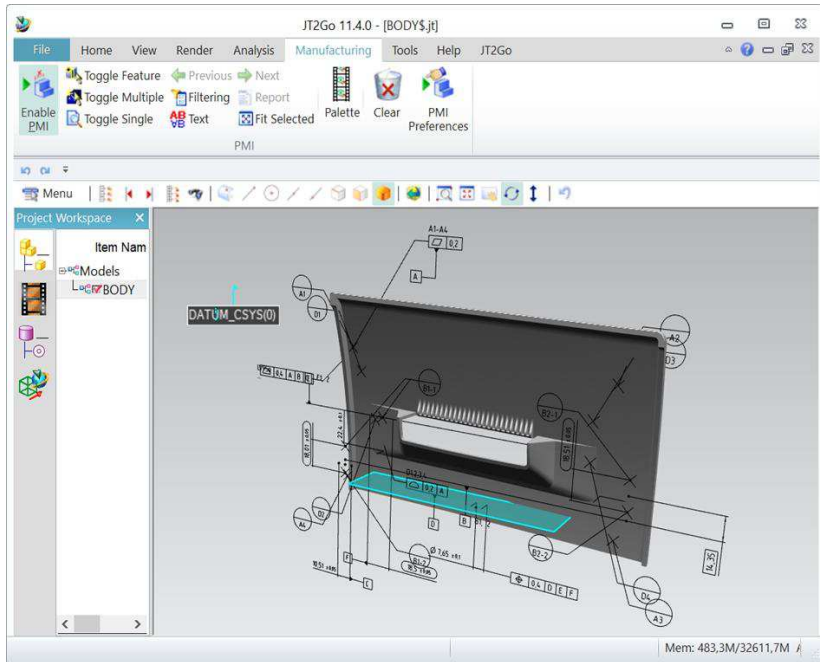
<https://ocp.bsh-group.com/en/documents/...>



## Procedure (alternative use of the JT format)

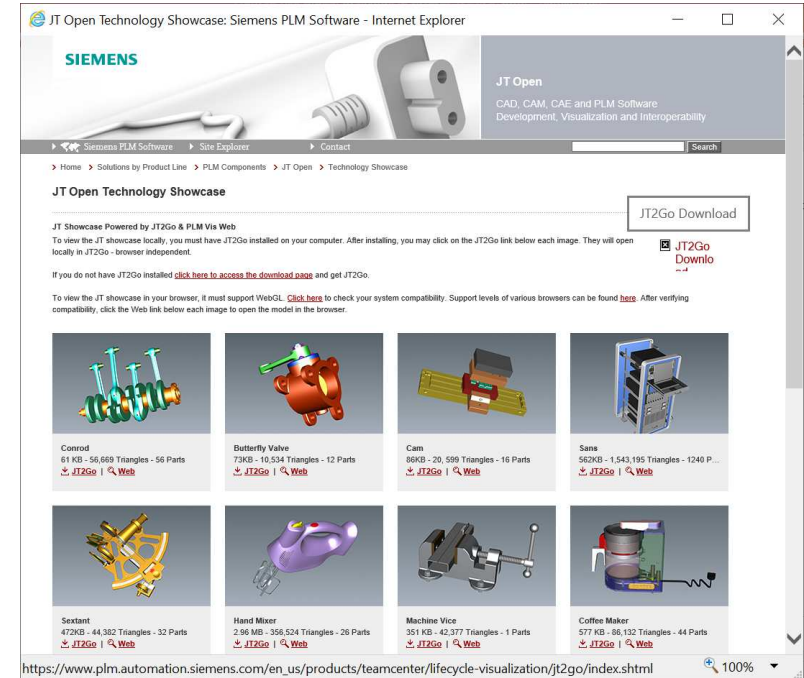
1. Processes that trigger a data export: RFE (Request for Export), RFQ (Request for Quotation), RFO (Request for Order)
2. The supplier receives data via the BSH-FX server to his company mailbox (see page 23).
3. Download the ZIP file (contents: 3D\_PDF, JT, etc.).
4. Opening the PDF file with Adobe Acrobat

[https://http://www.plm.automation.siemens.com/en\\_us/products/open/jtopen/index.shtml](https://http://www.plm.automation.siemens.com/en_us/products/open/jtopen/index.shtml)



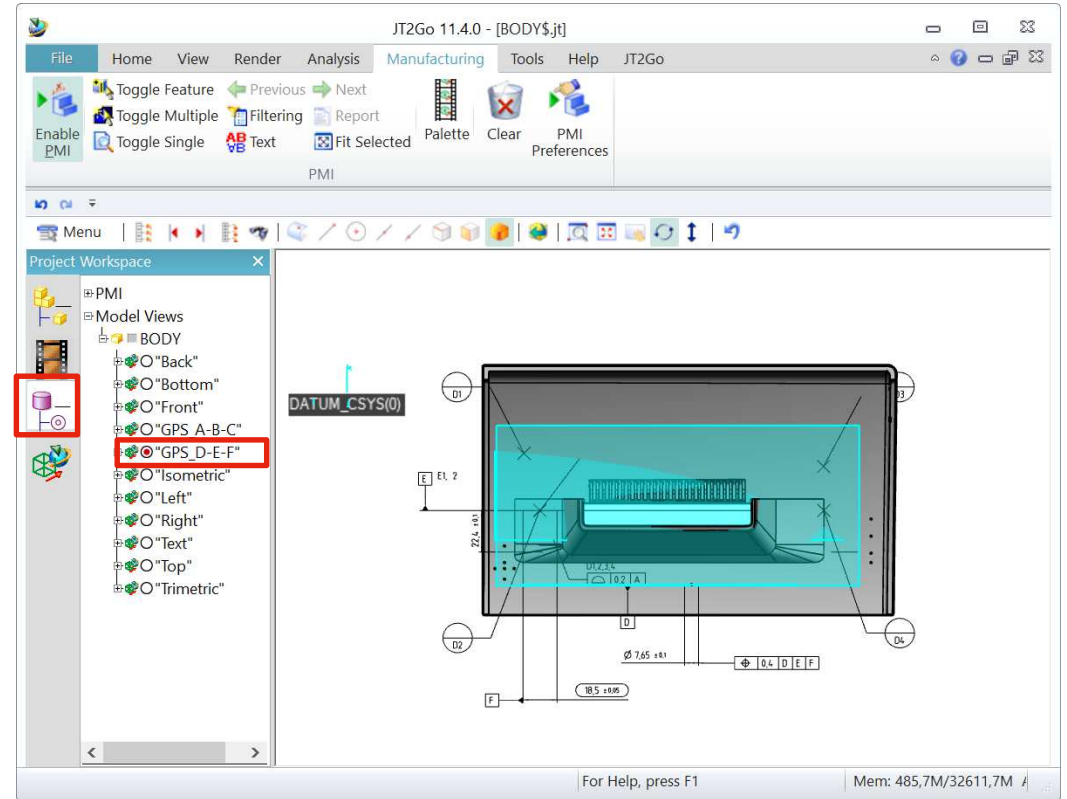
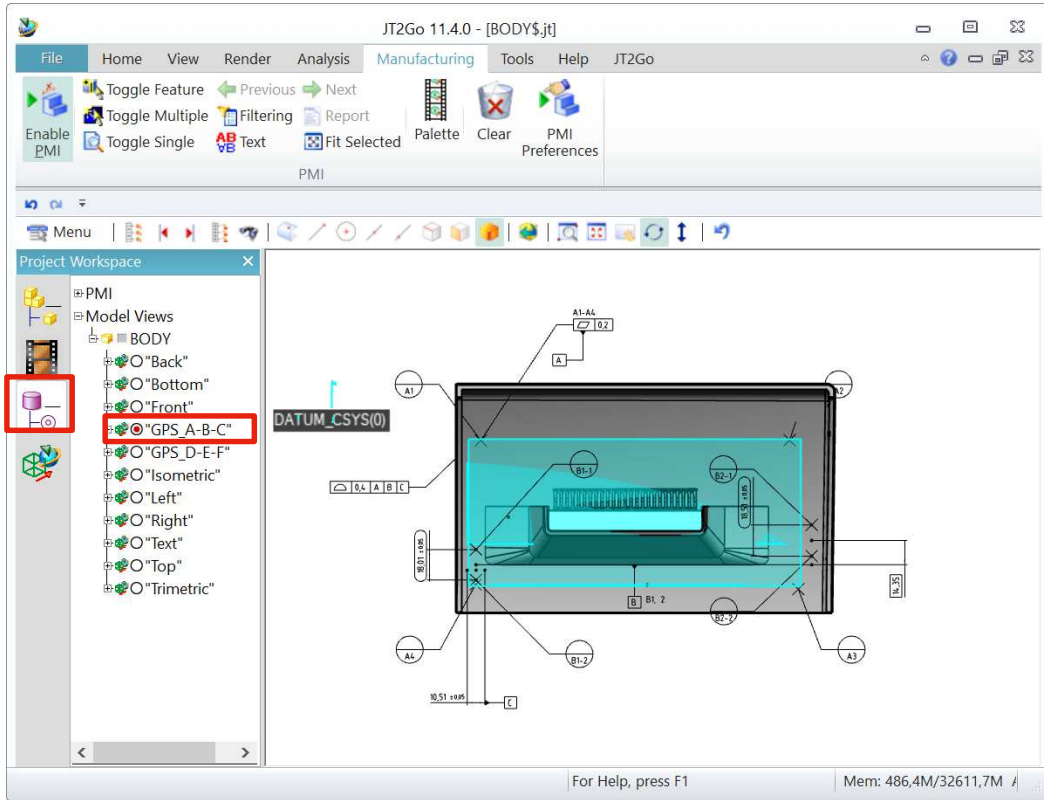
JT is an openly published data format developed by Siemens Digital Industries Software. It is widely used for communication, visualization, digital mockup and a variety of other purposes.

JT has been accepted by ISO as an International Standard for 3D visualization. In addition to visualization, many JT Adopters use JT as a process format for workflows such as data exchange, supplier collaboration, and long-term data retention

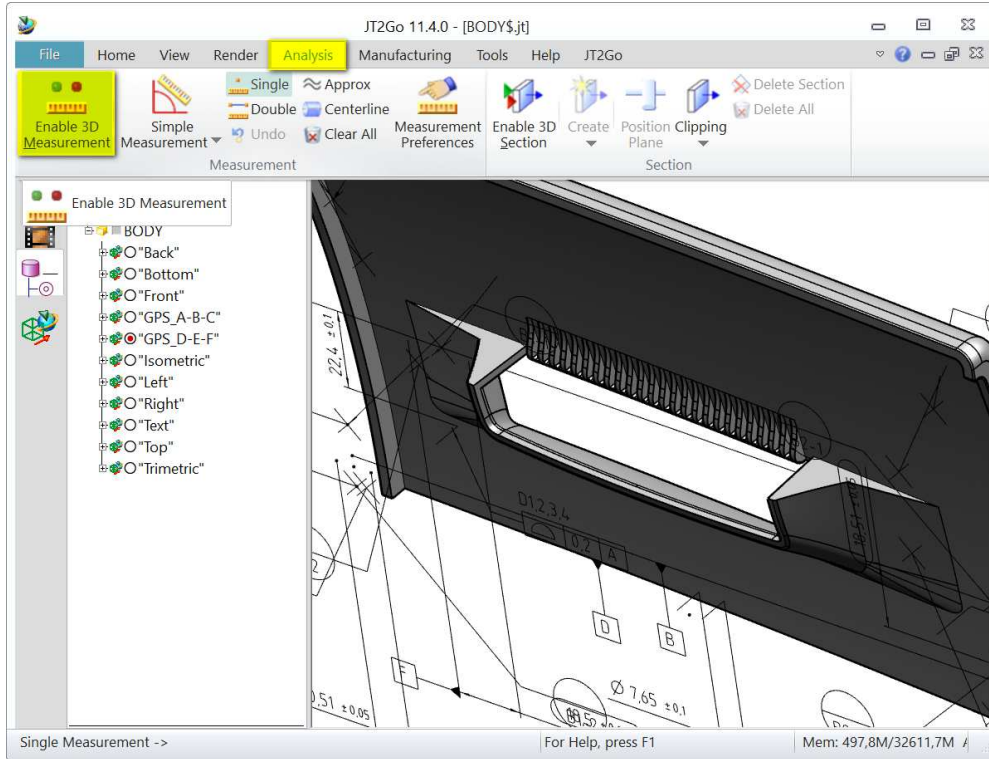




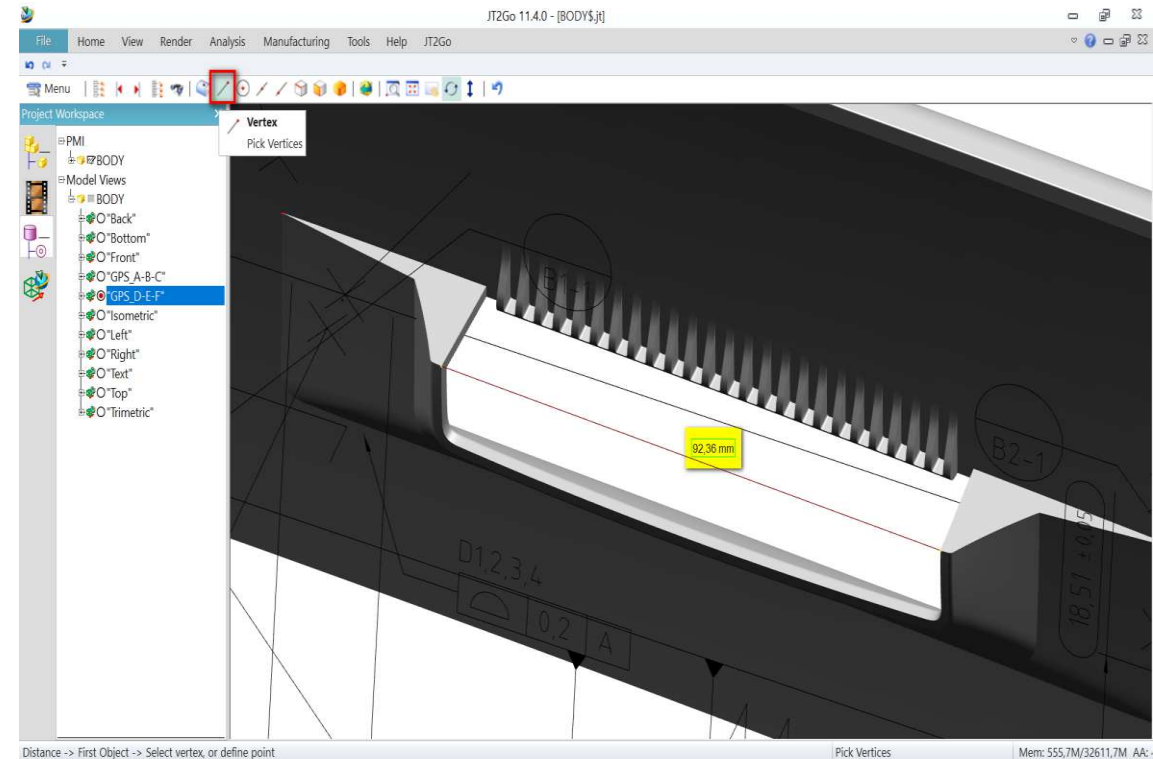
## 6. Selection of the different PMI views



## 7. Activation of the 3D measuring functions

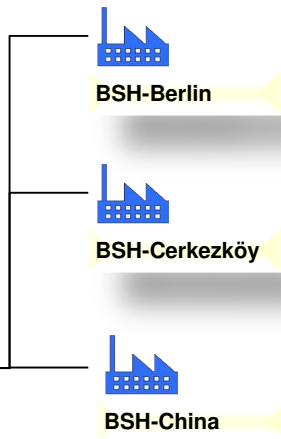
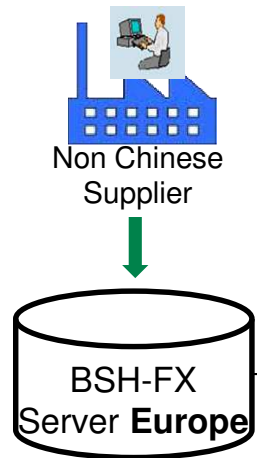


## 8. Selection of the body detection using the "pick vertices" default setting





# Global mailbox concept for BSH supplier



## TC Plant Object

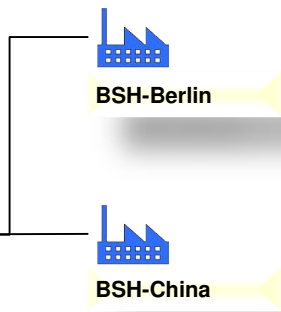
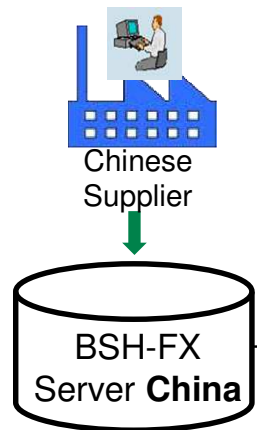
- BSH-Berlin 5011
- BSH-Cerkezköy 5321
- BSH-Cerkezköy 5322
- BSH-Cerkezköy 5323
- BSH-Cerkezköy 5324
- BSH-Nanjng 5534
- BSH-Nanjing 5532
- BSH-Wuxi 5501
- BSH-Chuzhou 5511

## TC Mailbox



Supplier No.\_Supplier A\_EDI-Name

<https://fx.bsh-partner.com/portal-seefx/login.jsp>



- BSH-Berlin 5011
- BSH-Nanjng 5534
- BSH-Nanjing 5532
- BSH-Wuxi 5501
- BSH-Chuzhou 5511

Supplier No.\_Supplier B\_DDC-Name

<https://ddccn1.bsh-service.com/security/login>

