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en Instruction for Use

SIEMENS

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Safety and warning information

Before you switch ON the appliance

Please read the operating and installation instructions carefully! They contain important information on how to install, use and maintain the appliance.

The manufacturer is not liable if you fail to comply with the instructions and warnings. Retain all documents for subsequent use or for the next owner.

Technical safety

This appliance contains a small quantity of environmentally-friendly but flammable R600a refrigerant. Ensure that the tubing of the refrigerant circuit is not damaged during transportation and installation. Leaking refrigerant may cause eye injuries or ignite.

If damage has occurred

- Keep naked flames and/or ignition sources away from the appliance,
- thoroughly ventilate the room for several minutes,
- switch off the appliance and pull out the mains plug,
- inform customer service.

The more refrigerant an appliance contains, the larger the room must be in which the appliance is situated. Leaking refrigerant can form a flammable gas-air mixture in rooms which are too small. The room must be at least 1 m³ per 8 g of refrigerant. The amount of refrigerant in your appliance is indicated on the rating plate inside the appliance.

If the power cord of this appliance is damaged, it must be replaced by the manufacturer, customer service or a similarly qualified person. Improper installations and repairs may put the user at considerable risk.

Repairs may be performed by the manufacturer, customer service or a similarly qualified person only.

Only original parts supplied by the manufacturer may be used. The manufacturer guarantees that only these parts satisfy the safety requirements.

A power cable extension may be purchased from customer service only.

Important information when using the appliance

- Never use electrical appliances inside the appliance (e.g. heater, electric ice maker, etc.). Risk of explosion!
- Never use a steam cleaner to defrost or clean the appliance! The steam may penetrate electrical parts and cause a short-circuit. Risk of electric shock!
- Do not use pointed or sharp-edged implements to remove frost or layers of ice. You could damage the refrigerant tubing. Leaking refrigerant may ignite or cause eye injuries.
- Do not store products which contain flammable propellants (e.g. spray cans) or explosive substances in the appliance. Risk of explosion!
- Do not stand or support yourself on the base, drawers or doors, etc.

- Before defrosting and cleaning the appliance, pull out the mains plug or switch off the fuse.
Do not pull out the mains plug by tugging the cable.
- Bottles which contain a high percentage of alcohol must be sealed and stored in an upright position.
- Keep plastic parts and the door seal free of oil and grease. Otherwise, parts and door seal will become porous.
- Never cover or block the ventilation openings for the appliance.
- People (children incl.) who have limited physical, sensory or mental abilities or inadequate knowledge must not use this appliance unless they are supervised or given meticulous instructions.
- Do not store bottled or canned drinks (especially carbonated drinks) in the freezer compartment. Bottles and cans may explode!
- Never put frozen food straight from the freezer compartment into your mouth.
Risk of low-temperature burns!
- Avoid prolonged touching of frozen food, ice or the evaporator pipes, etc.
Risk of low-temperature burns!

Children in the household

- Keep children away from packaging and its parts.
Danger of suffocation from folding cartons and plastic film!
- Do not allow children to play with the appliance!
- If the appliance features a lock: keep the key out of the reach of children!

General regulations

The appliance is suitable

- for refrigerating and freezing food,
- for making ice.

This appliance is intended for use in the home and the home environment.

The appliance is suppressed according to EU Directive 2004/108/EC.

The refrigeration circuit has been checked for leaks.

This product complies with the relevant safety regulations for electrical appliances (EN 60335-2-24).

Information concerning disposal

Disposal of packaging

The packaging protects your appliance from damage during transit. All utilised materials are environmentally safe and recyclable. Please help us by disposing of the packaging in an environmentally friendly manner.

Please ask your dealer or inquire at your local authority about current means of disposal.

Disposal of your old appliance

Old appliances are not worthless rubbish! Valuable raw materials can be reclaimed by recycling old appliances.



This appliance is identified according to the European guideline 2002/96/EC on waste electrical and electronic equipment – WEEE. The directive specifies the framework for an EU-wide valid return and re-use of old appliances.

Warning

Redundant appliances

1. Pull out the mains plug.
2. Cut off the power cord and discard with the mains plug.
3. Do not take out the trays and receptacles: children are therefore prevented from climbing in!
4. Do not allow children to play with the appliance once it has spent its useful life. Danger of suffocation!

Refrigerators contain refrigerant and gases in the insulation. Refrigerant and gases must be disposed of professionally. Ensure that tubing of the refrigerant circuit is not damaged prior to proper disposal.

Scope of delivery

After unpacking all parts, check for any damage in transit.

If you have any complaints, please contact the dealer from whom you purchased the appliance or our customer service.

The delivery consists of the following parts:

- Free-standing appliance
- Interior fittings (depending on model)
- Operating instructions
- Installation manual
- Customer service booklet
- Warranty enclosure
- Information on the energy consumption and noises
- Bag containing installation materials

Observe ambient temperature and ventilation

Ambient temperature

The appliance is designed for a specific climatic class. Depending on the climatic class, the appliance can be operated at the following room temperatures.

The climatic class can be found on the rating plate, Fig. 18.

Climatic class	Permitted ambient temperature
SN	+10 °C to 32 °C
N	+16 °C to 32 °C
ST	+16 °C to 38 °C
T	+16 °C to 43 °C

Ventilation

Fig. 3

The air on the rear panel and on the side panels of the appliance heats up. Conduction of the heated air must not be obstructed. Otherwise, the refrigerating unit must work harder. This increases power consumption. Therefore: Never cover or block the ventilation openings!

Connecting the appliance

After installing the appliance, wait at least 1 hour until the appliance is switched on. During transportation the oil in the compressor may have flowed into the refrigeration system.

Before switching on the appliance for the first time, clean the interior of the appliance (see chapter “Cleaning the appliance”).

Electrical connection

The socket must be near the appliance and also freely accessible following installation of the appliance.

The appliance complies with the protection class I. Connect the appliance to 220–240 V/50 Hz alternating current via a correctly installed socket with protective conductor. The socket must be fused with a 10 to 16 A fuse.

For appliances operated in non-European countries, check whether the stated voltage and current type match the values of your mains supply match the values of the mains supply. This information can be found on the rating plate. Fig. 18

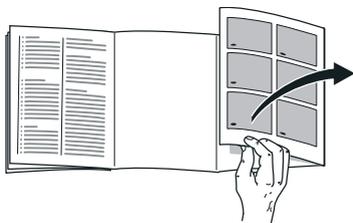


Warning

Never connect the appliance to electronic energy saver plugs.

Our appliances can be used with mains and sine-controlled inverters. Mains-controlled inverters are used for photovoltaic systems which are connected directly to the national grid. Sine-controlled inverters must be used for isolated applications (e.g. on ships or in mountain lodges) which are not connected directly to the national grid.

Getting to know your appliance



Please fold out the illustrated last page. These operating instructions refer to several models.

The features of the models may vary.

The diagrams may differ.

Fig. **1**

- 1-7 Controls
- 8 On/Off button
- 9 Light switch
- 10 Air outlet opening
- 11 Pull-out container
- 12 Shelf in the refrigerator compartment
- 13 Bottle shelf
- 14 Light (LED)
- 15 Fruit and vegetable container
- 16 Chiller compartment
- 17 Freezer drawer
- 18 Freezer shelf
- 19 Ventilation opening
- 20 Height-adjustable feet
- 21 Egg rack
- 22 Butter and cheese compartment
- 23 Door shelf
- 24 Bottle holder

- 25 Active carbon filters
- 26 Ice block/Frozen-food calendar

- A Refrigerator compartment
- B Freezer compartment

Controls

Fig. **2**

- 1 **Temperature selection button freezer compartment**
The button sets the temperature in the freezer compartment.
- 2 **Refrigerator compartment temperature selection button**
The button sets the temperature in the refrigerator compartment.
- 3 **Alarm button**
Used to switch off the warning signal, see chapter "Alarm function".
- 4 **"Super" button (freezer compartment)**
Switches super freezing on and off.
- 5 **Temperature display freezer compartment**
The numbers correspond to the set freezer compartment temperatures in °C.
- 6 **"Super" button refrigerator compartment**
Switches super cooling on and off.
- 7 **Temperature display refrigerator compartment**
The numbers correspond to the set refrigerator compartment temperatures in °C.

Switching on the appliance

Switch on the appliance with the On/Off button **1**/8.

A warning signal sounds. Alarm button **2**/3 flashes.

Press the alarm button **2**/3. The warning signal switches off.

The alarm button **2**/3 remains lit until the set freezer compartment temperature has been reached.

When the door is open, the light in the refrigerator compartment is lit.

Operating tips

- When the appliance has been switched on, it may take several hours until the set temperatures have been reached.
- The fully automatic No Frost system ensures that the freezer compartment remains free of ice. Defrosting is no longer required.
- The sides of the housing are sometimes heated slightly. This prevents condensation in the area of the door seal.
- If the freezer compartment door cannot be immediately re-opened after it has been closed, wait until the resulting low pressure has equalised.

Setting the temperature

Fig. **2**

Refrigerator compartment

The temperature can be set from +2 °C to +8 °C.

Keep pressing temperature selection button 2 until the required refrigerator compartment temperature is set. The value last selected is stored.

The set temperature is indicated on display 7.

We recommend a factory setting of +4 °C in the refrigerator compartment.

Perishable food should not be stored above +4 °C.

Freezer compartment

The temperature can be set from -16 °C to -24 °C.

Keep pressing temperature selection buttons 1 until the required freezer compartment temperature is set. The value last selected is stored.

The set temperature is indicated on display 5.

We recommend a factory setting of -18 °C in the freezer compartment.

Energy saving mode

When the appliance is not used for a short time, the display on the controls switches to ECO mode.

Only the required lamps are lit with reduced luminosity.

As soon as the appliance is in use again, e.g. when the door is opened, the display switches back to normal illumination.

Alarm function

The warning signal switches on if the freezer compartment is too warm.

Switching off the warning signal

Fig. 2

Press the “alarm” button 3 to switch off the warning signal.

Door alarm

The door alarm switches on if an appliance door is left open for longer than one minute. Close the door to switch off the warning signal.

Temperature alarm

The temperature alarm switches on if the freezer compartment is too warm.

Alarm button	Temperature display	Explanation
illuminates	flashes	Temperature alarm: Frozen food is not at risk of thawing.
flashes	flashes	Thaw alarm: Frozen food is at risk of thawing.
flashes	illuminates	Thaw alarm: At some time the freezer compartment was too warm. Frozen food is at risk of thawing.

Temperature warning

The alarm may switch on without any risk to the frozen food:

- when the appliance is switched on,
- when large quantities of fresh food are placed in the appliance,
- if the freezer compartment door is open too long.

Thaw warning

If taste, odour and appearance remain unchanged, the food can be boiled or fried and then refrozen. No longer store the frozen produce for the max. storage period.

Note

Do not refreeze thawing or thawed food. It can only be refrozen when it has been used to prepare a ready meal (boiled or fried).

No longer store the frozen produce for the max. storage period.

Usable capacity

Information on the usable capacity can be found inside your appliance on the rating plate.

Refrigerator compartment

The temperature in the refrigerator compartment can be set from +2 °C to +8 °C.

The refrigerator compartment is the ideal storage location for ready meals, cakes and pastries, preserved food, condensed milk, hard cheese, fruit and vegetables sensitive to cold as well as tropical fruit.

Note when loading products:

Wrap or cover food before placing in the appliance. This will retain the aroma, colour and freshness of the food. In addition, flavours will not be transferred between foods and the plastic parts will not become discoloured.

Note

Avoid contact between food and rear panel. Otherwise the air circulation will be impaired.

Food or packaging could freeze to the rear panel.

Super cooling

Super cooling cools the refrigerator compartment as cold as possible for approx. 6 hours. Then the temperature set before super cooling mode is automatically restored.

Switch on super cooling mode, e. g.:

- before placing large quantities of food in the refrigerator compartment.
- to cool drinks quickly.

Switching on and off

Fig. 2

Press super button 6 refrigerator compartment.

The button is lit when super cooling is switched on.

Freezer compartment

Use the freezer compartment

- To store deep-frozen food.
- To make ice cubes.
- To freeze food.

Note

Ensure that the freezer compartment door has been closed properly. If the door is open, the frozen food will thaw. The freezer compartment will become covered in thick ice. Also: waste of energy due to high power consumption!

Max. freezing capacity

Information about the max. freezing capacity within 24 hours can be found on the rating plate (see chapter “Customer service”).

Freezing and storing food

Purchasing frozen food

- Packaging must not be damaged.
- Use by the “use by” date.
- Temperature in the supermarket freezer must be $-18\text{ }^{\circ}\text{C}$ or lower.
- If possible, transport deep-frozen food in an insulated bag and place quickly in the freezer compartment.

Storing frozen food

To ensure good air circulation in the appliance, insert the frozen food container all the way.

If large quantities of food are to be stored in the freezer, all the frozen food containers (except the bottom one) can be taken out of the appliance and the food stacked directly on the freezer shelves. To remove a frozen food container, pull out all the way, lift at the front and remove. Fig. 11

Freezing fresh food

Freeze fresh and undamaged food only.

To retain the best possible nutritional value, flavour and colour, vegetables should be blanched before freezing. Aubergines, peppers, zucchini and asparagus do not require blanching.

Literature on freezing and blanching can be found in bookshops.

Note

Keep food which is to be frozen away from food which is already frozen.

- The following foods are suitable for freezing:
 - Cakes and pastries, fish and seafood, meat, game, poultry, vegetables, fruit, herbs, eggs without shells, dairy products such as cheese, butter and quark, ready meals and leftovers such as soups, stews, cooked meat and fish, potato dishes, soufflés and desserts.
- The following foods are not suitable for freezing:
 - Types of vegetables, which are usually consumed raw, such as lettuce or radishes, eggs in shells, grapes, whole apples, pears and peaches, hard-boiled eggs, yoghurt, soured milk, sour cream, crème fraîche and mayonnaise.

Packing frozen food

To prevent food from losing its flavour or drying out, place in airtight containers.

1. Place food in packaging.
2. Remove air.
3. Seal the wrapping.
4. Label packaging with contents and date of freezing.

Suitable packaging:

Plastic film, tubular film made of polyethylene, aluminium foil, freezer containers.

These products are available from specialist outlets.

Unsuitable packaging:

Wrapping paper, greaseproof paper, cellophane, bin liners and used shopping bags.

Items suitable for sealing packaged food:

Rubber bands, plastic clips, string, cold-resistant adhesive tape, etc.

Bags and tubular film made of polyethylene can be sealed with a film heat sealer.

Shelf life of frozen food

Depends on the type of food.

At a temperature of $-18\text{ }^{\circ}\text{C}$:

- Fish, sausage, ready meals and cakes and pastries:
up to 6 months
- Cheese, poultry and meat:
up to 8 months
- Vegetables and fruit:
up to 12 months

Super freezing

Food should be frozen solid as quickly as possible in order to retain vitamins, nutritional value, appearance and flavour.

To prevent an undesirable temperature rise when placing fresh food in the freezer compartment, switch on super freezing several hours beforehand. As a rule, 4–6 hours is adequate.

If the max. freezing capacity is to be used, super freezing must be switched on for 24 hours before the fresh produce is placed in the freezer compartment.

Smaller quantities of food (up to 2 kg) can be frozen without “super freezing”.

Switching on and off

Fig. 2

Press “super” button 4.

If the super freezing has been switched on the button is lit.

Super freezing automatically switches off after approx. 2½ days.

Thawing frozen food

Depending on the type and application, select one of the following options:

- at room temperature
- in the refrigerator
- in an electric oven, with/without fan assisted hot-air
- in the microwave

Note

Do not refreeze food which is beginning to thaw or which has already thawed. It can only be refrozen when it has been used to prepare a ready meal (boiled or fried).

No longer store the frozen produce for the max. storage period.

Interior fittings

Shelves and containers

You can reposition the inner shelves and the containers in the door as required: pull shelf forwards, lower and swivel out to the side. Lift the container and remove.

Pull-out container

Fig. 4

You can take out the pull-out container for loading and unloading. To do this, lift the pull-out container.

The holder of the pull-out container is variable.

Bottle shelf

Fig. 5

Bottles can be stored securely on the bottle shelf. The holder can be adjusted.

Vegetable drawer with humidity controller

Fig. 6

To create the optimum storage climate for vegetables, salad and fruit, the air humidity in the vegetable drawer can be regulated according to the quantity stored.

Smaller quantities of food –
slide the regulator to the left.

Larger quantities of food –
slide the regulator to the right.

Chiller compartment

Fig. 7

In the chiller compartment temperatures below 0 °C may also occur.

Ideal for storing fish, meat and sausage. Not suitable for lettuce, vegetables and produce sensitive to cold.

Active carbon filters

Fig. 1/25

The activated carbon filter ensures that air is replaced and odours reduced in the appliance.

Freezer calendar

Fig. **1**/26

To prevent the quality of the food from deteriorating, it is important that the permitted storage period is not exceeded. The storage period depends on the type of produce. The figures next to the symbols indicate the permitted storage period of the produce in months. When purchasing frozen produce, observe the date of manufacture or use-by date.

Ice pack

Fig. **8**

If a power failure or malfunction occurs, the ice packs can be used to slow down the thawing process. The longest storage time is obtained by placing the ice pack directly on the food in the top compartment.

The ice packs can also be used to cool food temporarily, e.g. in a cold bag.

Ice cube tray

Fig. **9**

Fill the ice cube tray $\frac{3}{4}$ full of water and place in the freezer compartment.

If the ice tray is stuck to the freezer compartment, loosen with a blunt implement only (spoon-handle).

To loosen the ice cubes, twist the ice tray slightly or hold briefly under flowing water.

Sticker “OK”

(not all models)

The “OK” temperature monitor can be used to determine temperatures below +4 °C. Gradually reduce the temperature if the sticker does not indicate “OK”.

Note

When the appliance is switched on, it may take 12 hours until the temperature is reached.



Correct setting

Switching off and disconnecting the appliance

Switching off the appliance

Fig. **1**

Press the on/off button 8. Refrigerating unit switches off.

Disconnecting the appliance

If you do not use the appliance for a prolonged period:

1. Switch off the appliance.
2. Pull out mains plug or switch off fuse.
3. Clean the appliance.
4. Leave the appliance door open.

Defrosting

Refrigerator compartment

Defrosting is actuated automatically.

The condensation runs through the drainage hole into an evaporation pan on the rear of the appliance.

Freezer compartment

The fully automatic No Frost system ensures that the freezer compartment remains free of ice. Defrosting is no longer required.

Cleaning the appliance

Caution

- Do not use abrasive or acidic cleaning agents and solvents.
- Do not use scouring or abrasive sponges.
The metallic surfaces could corrode.
- Never clean shelves and containers in the dishwasher.
The parts may warp!

Water used for cleaning must not drip into the

- controls
- and light.

Proceed as follows:

1. Before cleaning: Switch the appliance off.
2. Pull out the mains plug or switch off the fuse.
3. Take out the frozen food and store in a cool location. Place the ice pack (if enclosed) on the food.
4. Clean the appliance with a soft cloth, lukewarm water and a little pH neutral washing-up liquid. The rinsing water must not run into the light.
5. Wipe the door seal with clear water only and then wipe dry thoroughly.
6. After cleaning reconnect and switch the appliance back on.
7. Put the frozen food back in the freezer compartment.

Interior fittings

All variable parts of the appliance can be taken out for cleaning.

Take out glass shelves

Fig. **10**

Lift the glass shelves, pull forwards, lower and swing out to the side.

Removing the container

Pull out the container all the way, lift at the front and remove. Fig. **4**

Taking out the frozen food container

Fig. **11**

Pull out the frozen food container all the way, lift at the front and remove.

Light (LED)

Your appliance features a maintenance-free LED light.

These lights may be repaired by customer service or authorised technicians only.

Tips for saving energy

- Install the appliance in a dry, well ventilated room! The appliance should not be installed in direct sunlight or near a heat source (e.g. radiator, cooker).
If required, use an insulating plate.
- Allow warm food and drinks to cool down before placing in the appliance!
- When thawing frozen products, place them in the refrigerator. Use the coldness of the frozen food to cool food.
- Open the appliance as briefly as possible.
- Occasionally clean the rear of the appliance with a vacuum cleaner or paint brush to prevent an increased power consumption.
- We recommend a distance of 70 mm from the back wall so that the heated air can escape unhindered.

Operating noises

Quite normal noises

Droning

Motors are running (e.g. refrigerating units, fan).

Bubbling, humming or gurgling noises

Refrigerant is flowing through the tubing.

Clicking

Motor, switches or solenoid valves are switching on/off.

Cracking

Automatic defrosting is running.

Preventing noises

The appliance is not level

Please align the appliance with a spirit level. Use the height-adjustable feet or place packing underneath them.

The appliance is not free-standing

Please move the appliance away from adjacent units or appliances.

Containers or storage areas wobble or stick

Please check the removable parts and re-insert them correctly if required.

Bottles or receptacles are touching each other

Move the bottles or receptacles slightly away from each other.

Eliminating minor faults yourself

Before you call customer service:

Please check whether you can eliminate the fault yourself based on the following information.

Customer service will charge you for advice – even if the appliance is still under guarantee!

Fault	Possible cause	Remedial action
Temperature differs greatly from the set value.		<p>In some cases it is adequate to switch off the appliance for 5 minutes.</p> <p>If the temperature is too high wait a few hours and check whether the temperature has approached the set value.</p> <p>If the temperature is too low check the temperature again the next day.</p>
The light does not function.	The LED light is defective.	See chapter “Light (LED)” section.
	<p>Appliance was open too long.</p> <p>Light is switched off after approx. 10 min.</p>	When the appliance is closed and opened, the light is on again.
Controls have reduced luminosity.	When the appliance is not used for some time, the display on the fascia switches to ECO mode.	As soon as the appliance is again used, e.g. the door is opened, the display switches back to normal illumination.
Displays do not illuminate.	Power failure; the fuse has been switched off; the mains plug has not been inserted properly.	Connect mains plug. Check whether the power is on, check the fuses.

Fault	Possible cause	Remedial action	
Warning signal sounds. The alarm button is lit. Fig. 2/3	Fault – the freezer compartment is too warm!	To switch off the warning signal, press the alarm button 3.	
	Appliance is open.	Close the appliance.	
	Ventilation openings have been covered.	Ensure that there is adequate ventilation.	
	Too much food was placed in the freezer compartment at once.	Do not exceed max. freezing capacity.	
		When the fault has been eliminated, the alarm button goes out shortly afterwards.	
Warning signal sounds. Alarm button flashes. Fig. 2/3	Fault – the freezer compartment is too warm!	To switch off the warning signal, press the alarm button 3. Alarm button stops flashing.	
	Frozen food is at risk!	Note	
			Frozen food which has started thawing or which has thawed can be refrozen if meat and fish were above +3 °C for not more than one day or other frozen food for not more than three days.
			If taste, odour and appearance have not changed, the food can be boiled or fried and then refrozen.
			No longer store the frozen produce for the max. storage period.
	Appliance is open.	Close the appliance.	
Ventilation openings have been covered.	Ensure that there is adequate ventilation.		
Too much food was placed in the freezer compartment at once.	Do not exceed max. freezing capacity.		
		When the fault has been eliminated, the alarm button goes out shortly afterwards.	

Fault	Possible cause	Remedial action
The temperature in the freezer compartment is too warm.	Appliance opened frequently.	Do not open the appliance unnecessarily.
	The ventilation openings have been covered.	Remove obstacles.
	Large quantities of fresh food are being frozen.	Do not exceed max. freezing capacity.
Freezer compartment door was open for a long time; temperature is no longer reached.	The evaporator (refrigeration generator) in the No Frost system is covered in thick ice and can no longer be defrosted fully automatically.	<p>To defrost the evaporator, remove the frozen food with the compartments, insulate well and store in a cool location. Switch off the appliance and move it away from the wall. Leave the appliance door open. After approx. 20 min. the condensation begins to run into the evaporation pan, at the rear of the appliance. Fig. 12</p> <p>To prevent the evaporation pan from overflowing in this case, mop up the condensation with a sponge.</p> <p>The evaporator is defrosted when the water stops running into the evaporation pan. Clean the interior. Switch the appliance back on again.</p>

Customer service

Your local customer service can be found in the telephone directory or in the customer-service index. Please provide customer service with the appliance product number (E-Nr.) and production number (FD).

These specifications can be found on the rating plate. Fig. **13**

To prevent unnecessary call-outs, please assist customer service by quoting the product and production numbers. This will save you additional costs.

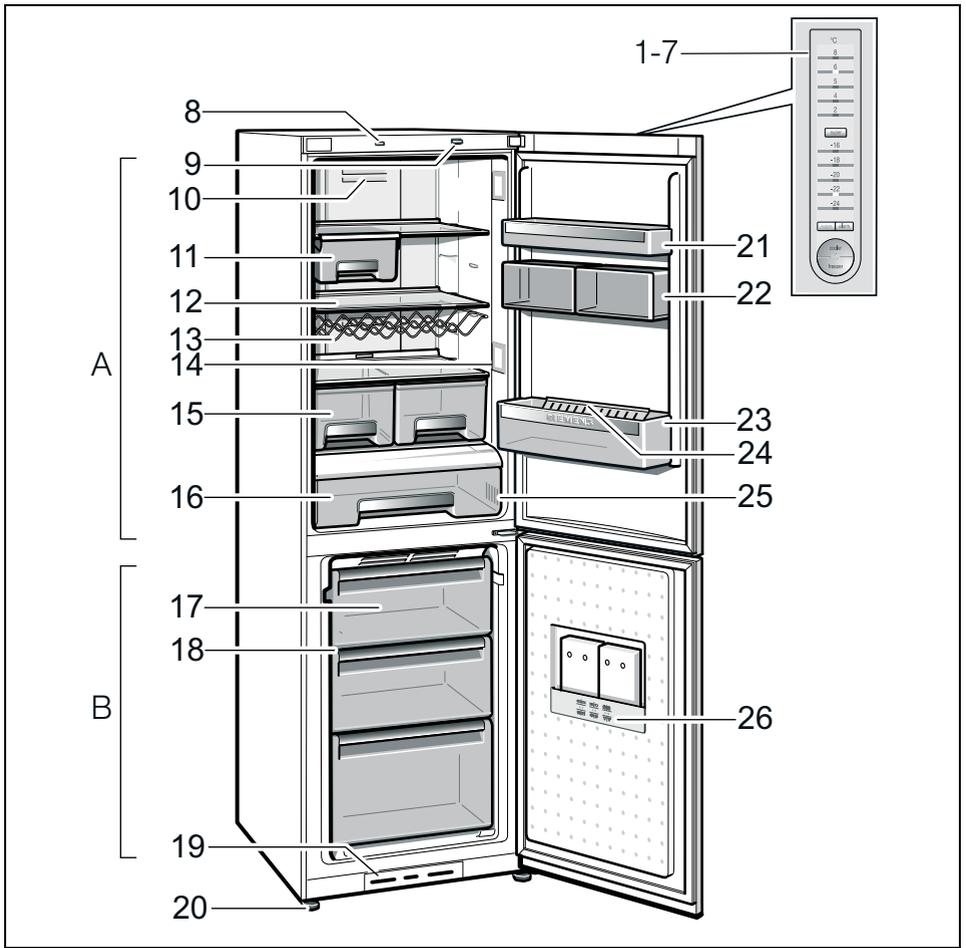
Repair order and advice on faults

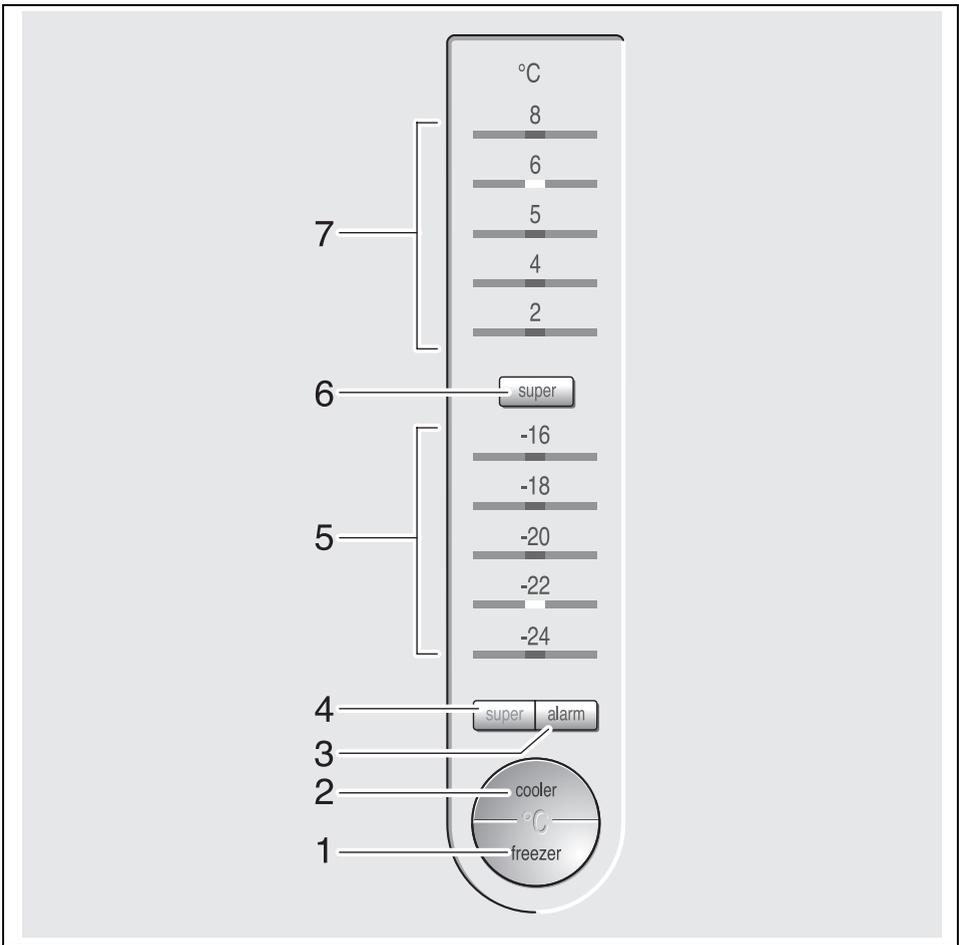
Contact information for all countries can be found on the enclosed customer service list.

GB	0844 8928999	Calls from a BT landline will be charged at up to 3 pence per minute. A call set-up fee of up to 6 pence may apply.
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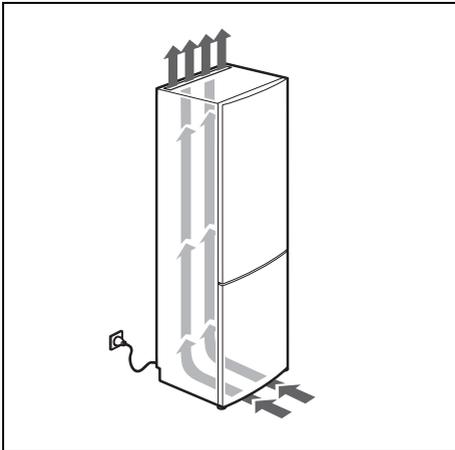
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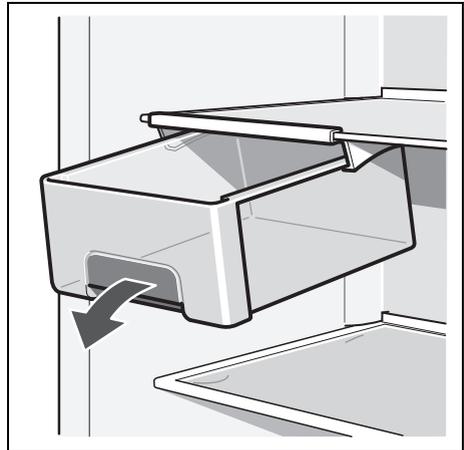




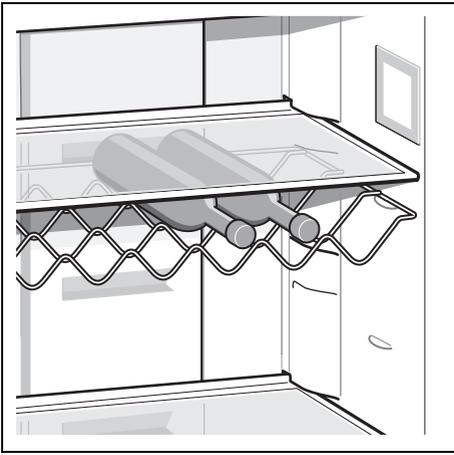
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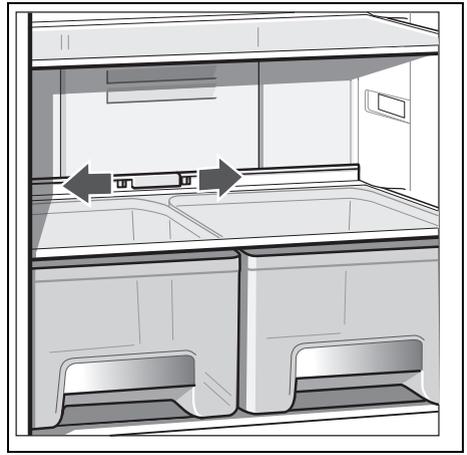
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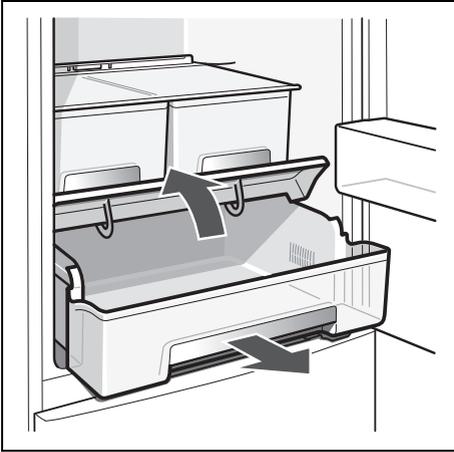
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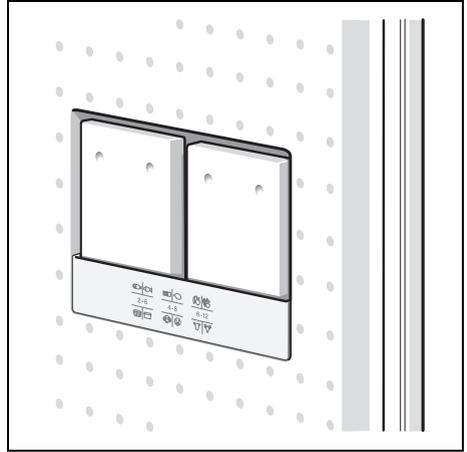
5



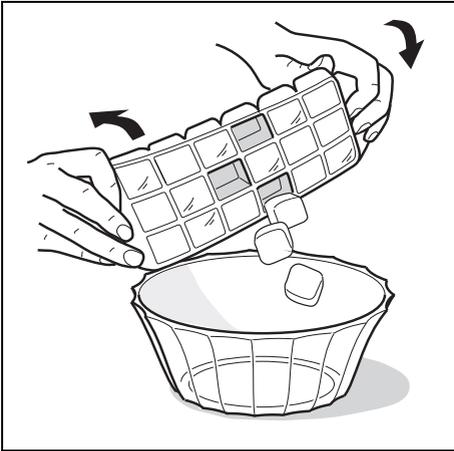
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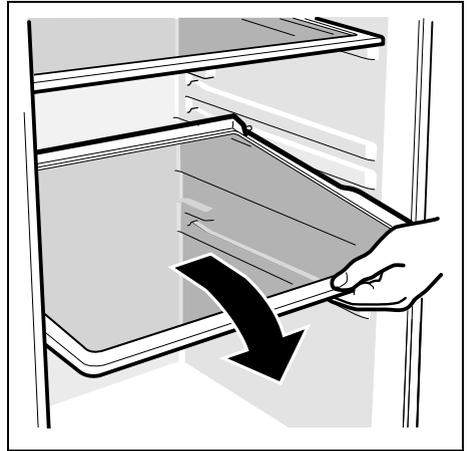
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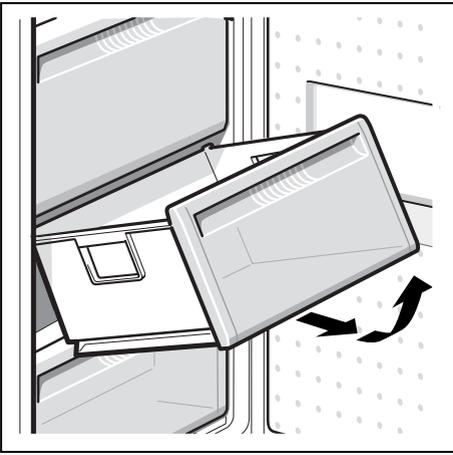
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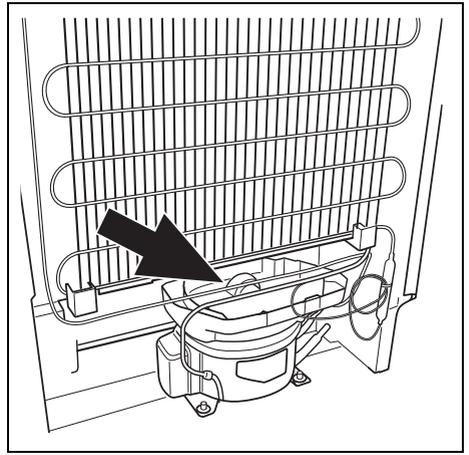
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